

HYDRAULIC CYLINDERS





Custom warrants only cylinders of its manufacture against operational failure occurring during normal use and caused by defective materials or workmanship in its product. This warranty does not apply to cylinders that have been modified, repaired or used in abusive conditions. This warranty does not cover normal wear or wear caused by contamination.

Custom's product is warranted for 24 months from the date of purchase.

Custom's obligation is to replace free of charge any part of its product that its inspection shows to be defective including the lowest round trip transportation charges from Custom's customer to Laval, Quebec and return, but excluding all transportation costs from Custom's customer to its customer and all other costs such as removal and installation expenses.

Custom shall not be liable for loss of time, manufacturing costs, labor, material, loss of profits, consequential damages, direct or indirect, because of defective cylinders, whether due to rights arising under the contract of sale or independently thereof, and whether or not such claim is based on contract, tort or warranty.

Written permission for any warranty claim return must be first obtained from authorized Custom personnel. All returns must the accompanied with a complete written explanation of claimed defects and the circumstances of operational failure.

(This warranty voids all previous issues.) (Effective Date: January 2012)







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Rod

Part

BU2048

BU2504

BU2506

BU2508

BU2510

BU2512

BU2514

BU2516

BU2518

BU2520

BU2524

BU2528

BU2530

BU2532

BU2536

BU2540

BU2548

Weight

49

16

18

20

22

25

27

29

31

34

38

43

45

47

51

56

65

1 1/2"

2" X 48"

2.5" X 4"

2.5" X 6"

2.5" X 8"

2.5" X 10"

2.5" X 12"

2.5" X 14"

2.5" X 16"

2.5" X 18"

2.5" X 20"

2.5" X 24"

2.5" X 28"

2.5" X 30"

2.5" X 32"

2.5" X 36"

2.5" X 40"

2.5" X 48"

56"

12"

14"

16"

18"

20"

22"

24"

26"

28"

32"

36"

38"

40"

44"

48"

56"

104"

16"

20"

24"

28"

32"

36"

40"

44"

48"

56"

64"

68"

72"

80"

88"

104"

1"

1/2 NPT

Bore &

Utility Welded Hydraulic Cylinders 3000 PSI WP

Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	1015	Load (lbs)	(psi)
BU1504		8	1.5" X 4"	12"	16"		1	5300	3000
BU1506		9	1.5" X 6"	14"	20"		1 1	5300	3000
BU1508		10	1.5" X 8"	16"	24"		1 1	5300	3000
BU1510		11	1.5" X 10"	18"	28"		1 1	5300	3000
BU1512	1"	13	1.5" X 12"	20"	32"	2/4"	1/4 NOT	5300	3000
BU1514	1	14	1.5" X 14"	22"	36"	3/4"	1/4 NPT	5300	3000
BU1516		15	1.5" X 16"	24"	40"		1 1	5300	3000
BU1518		16	1.5" X 18"	26"	44"		1 1	4800	2750
BU1520		18	1.5" X 20"	28"	48"		1 1	4000	2300
BU1524		20	1.5" X 24"	32"	56"			3000	1700
BU2004		12	2" X 4"	12"	16"		1	9400	3000
BU2006		13	2" X 6"	14"	20"		1 1	9400	3000
BU2008		15	2" X 8"	16"	24"		1 1	9400	3000
BU2010		17	2" X 10"	18"	28"			9400	3000
BU2012		19	2" X 12"	20"	32"		1 1	9400	3000
BU2014		20	2" X 14"	22"	36"			9400	3000
BU2016		22	2" X 16"	24"	40"		1 1	9400	3000
BU2018	1 1/4!!	24	2" X 18"	26"	44"	4.0	2/0 NDT	9400	3000
BU2020	1 1/4"	25	2" X 20"	28"	48"	1"	3/8 NPT	9400	3000
BU2024		29	2" X 24"	32"	56"			7300	2300
BU2028		32	2" X 28"	36"	64"			5600	1750
BU2030		34	2" X 30"	38"	68"			4900	1550
BU2032		36	2" X 32"	40"	72"			4400	1400
BU2036		39	2" X 36"	44"	80"			3500	1100
BU2040		42	2" X 40"	48"	88"			2900	900
TOTAL CONTRACTOR CONTR	1		0	9	9	1			

WELDED BUSHING

Dimensions

Column

2100

14700

14700

14700

14700

14700

14700

14700

14700

14700

14700

11600

10300

9200

7400

6100

4400

650

3000

3000

3000

3000

3000

3000

3000

3000

3000

3000

2350

2100

1850

1500

1250

850

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2
COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



VALE	IDFD	D11/	

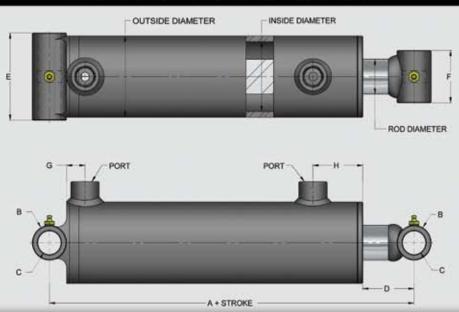
WELDED BUSHING										
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure	
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Ports	Load (lbs)	(psi)	
BU3004		19	3" X 4"	12"	16"			21200	3000	
BU3006		22	3" X 6"	14"	20"	1		21200	3000	
BU3008		24	3" X 8"	16"	24"	1		21200	3000	
BU3010		27	3" X 10"	18"	28"	1		21200	3000	
BU3012		29	3" X 12"	20"	32"	1		21200	3000	
BU3014		32	3" X 14"	22"	36"	1	l	21200	3000	
BU3016		34	3" X 16"	24"	40"	1		21200	3000	
BU3018	4.4.(2))	36	3" X 18"	26"	44"	1	4 (2 NET	21200	3000	
BU3020	1 1/2"	39	3" X 20"	28"	48"	1"	1/2 NPT	20700	2900	
BU3024		44	3" X 24"	32"	56"	1		15200	2150	
BU3028		49	3" X 28"	36"	64"	1		11600	1600	
BU3030		51	3" X 30"	38"	68"	1		10300	1450	
BU3032		54	3" X 32"	40"	72"	1		9200	1300	
BU3036		59	3" X 36"	44"	80"	1		7400	1050	
BU3040		63	3" X 40"	48"	88"	1		6100	850	
BU3048		73	3" X 48"	56"	104"	1		4400	600	
BU3504		27	3.5" X 4"	14"	18"	i		28800	3000	
BU3506		30	3.5" X 6"	16"	22"	1		28800	3000	
BU3508		33	3.5" X 8"	18"	26"	1		28800	3000	
BU3510		36	3.5" X 10"	20"	30"	1		28800	3000	
BU3512		39	3.5" X 12"	22"	34"	- 11/4"	1/2 NPT	28800	3000	
BU3514		42	3.5" X 14"	24"	38"			28800	3000	
BU3516		45	3.5" X 16"	26"	42"			28800	3000	
BU3518		48	3.5" X 18"	28"	46"			28800	3000	
BU3520	1 3/4"	51	3.5" X 20"	30"	50"			28800	3000	
BU3524		57	3.5" X 24"	34"	58"			26200	2700	
BU3528		64	3.5" X 28"	38"	66"	1		20200	2100	
BU3530		67	3.5" X 30"	40"	70"	1		18000	1850	
BU3532		70	3.5" X 32"	42"	74"	1		16100	1650	
BU3536		76	3.5" X 36"	46"	82"	1		13100	1350	
BU3540		82	3.5" X 40"	50"	90"	1		10900	1100	
BU3548		94	3.5" X 48"	58"	106"	1		7800	800	
BU4004		34	4" X 4"	14"	18"	i	\vdash	37600	3000	
BU4006		38	4" X 6"	16"	22"	1		37600	3000	
BU4008		41	4" X 8"	18"	26"	1		37600	3000	
BU4010		45	4" X 10"	20"	30"	1		37600	3000	
BU4012		49	4" X 12"	22"	34"	1		37600	3000	
BU4014		52	4" X 14"	24"	38"	1		37600	3000	
BU4016		56	4" X 16"	26"	42"	1		37600	3000	
BU4018		60	4" X 18"	28"	46"	1		37600	3000	
BU4020	2"	63	4" X 20"	30"	50"	1 1/2"	1/2 NPT	37600	3000	
BU4024		71	4" X 24"	34"	58"	1		37600	3000	
BU4028		78	4" X 28"	38"	66"	1		34600	2750	
BU4030		82	4" X 30"	40"	70"			30700	2400	
BU4032		85	4" X 32"	42"	74"			27500	2150	
BU4036		93	4" X 36"	46"	82"			22400	1750	
BU4040		100	4" X 40"	50"	90"			18600	1450	
BU4048		115	4" X 48"	58"	106"	1		13400	1050	
551010		110	7 7.70		100			10-100	1030	

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



	10 AN 10 MW 10	10								
WELDED BUSHING										
Part Number	Rod Diam.			Pin Size	Ports	Column Load (lbs)	Pressure (psi)			
BU5004		65	5" X 4"	16"	20"	T .		58900	3000	
BU5006		70	5" X 6"	18"	24"	1	1 1	58900	3000	
BU5008		75	5" X 8"	20"	28"	1		58900	3000	
BU5010		80	5" X 10"	22"	32"	1		58900	3000	
BU5012		85	5" X 12"	24"	36"	1		58900	3000	
BU5014		90	5" X 14"	26"	40"	-		58900	3000	
BU5016		96	5" X 16"	28"	44"			58900	3000	
BU5018	2 1/2"	101	5" X 18"	30"	48"	*** 3/4"	SAE #12	58900	3000	
BU5020	2 1/2"	106	5" X 20"	32"	52"	*13/4"	SAE #12	58900	3000	
BU5024		116	5" X 24"	36"	60"	1		58900	3000	
BU5028		126	5" X 28"	40"	68"	1		58900	3000	
BU5030		131	5" X 30"	42"	72"	1		58900	3000	
BU5032		137	5" X 32"	44"	76"	1		58900	3000	
BU5036		147	5" X 36"	48"	84"	1		52100	2650	
BU5040		157	5" X 40"	52"	92"	7 1	1	43400	2200	
BU5048		178	5" X 48"	60"	108"	1		31500	1600	

NOTE: COLUMN LOAD™ MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



Part Number	Inside Diameter	Outside Diameter	А	В	С	D	E	F	G	Н	Rod Diameter	Port
BU15-	1.50"	2.00"	8.00"	1.25"	0.76"	2.62"	2.25"	2.00"	1.06"	1.87"	1.00"	1/4 NPT
BU20-	2.00"	2.50"	8.00"	1.50"	1.01"	2.25"	2.75"	2.25"	1.00"	2.06"	1.25"	3/8 NPT
BU25-	2.50"	3.00"	8.00"	1.50"	1.01"	2.25"	3.25"	2.25"	0.81"	2.18"	1.50"	1/2 NPT
BU30-	3.00"	3.50"	8.00"	1.50"	1.01"	2.25"	3.75"	2.25"	0.81"	2.18"	1.50"	1/2 NPT
BU35-	3.50"	4.00"	10.00"	2.00"	1.26"	4.00"	4.25"	2.25"	0.81"	2.18"	1.75"	1/2 NPT
BU40-	4.00"	4.50"	10.00"	2.25"	1.51"	3.75"	4.75"	2.50"	0.81"	2.18"	2.00"	1/2 NPT
BU50-	5.00"	5.50"	12.00"	3.00"	*1.76"	3.50"	5.75"	3.25"	1.25"	2.75"	2.50"	SAE #12

FOR 1.50" TO 4.00" BORE SAE PORTS ARE AVAILABLE

SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)

SEAL MAXIMUM SPEED: 3 FT / SEC

MAXIMUM RETRACTED WORKING PRESSURE= 3000 PSI

MAXIMUM EXTENDED WORKING PRESSURE= SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"

*FOR 5.00" BORE: 2.00" PINS ARE AVAILABLE WITH REMOVABLE BUSHING Custom is not responsible for incorrect results obtained with figures in this document. Information is for reference only. No other conditions are expressed or implied.



CL2548

Utility Welded Hydraulic Cylinders 3000 PSI WP



COLOUR STATE										
			1	WELDED FEI	MALE CLEVI	S				
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure	
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Forts	Load (lbs)	(psi)	
CL1504		8	1.5" X 4"	12 1/4"	16 1/4"			5300	3000	
CL1506		9	1.5" X 6"	14 1/4"	20 1/4"			5300	3000	
CL1508		11	1.5" X 8"	16 1/4"	24 1/4"			5300	3000	
CL1510		12	1.5" X 10"	18 1/4"	28 1/4"]		5300	3000	
CL1512	1"	13	1.5" X 12"	20 1/4"	32 1/4"	3/4"	1/4 NPT	5300	3000	
CL1514	1 1	14	1.5" X 14"	22 1/4"	36 1/4"] 3/4	2/4/01/	5300	3000	
CL1516		15	1.5" X 16"	24 1/4"	40 1/4"			5300	3000	
CL1518		17	1.5" X 18"	26 1/4"	44 1/4"			4800	2700	
CL1520		18	1.5" X 20"	28 1/4"	48 1/4"]		4000	2250	
CL1524		20	1.5" X 24"	32 1/4"	56 1/4"	<u></u>	ļ	2900	1650	
CL2004		14	2" X 4"	14 1/4"	18 1/4"			9400	3000	
CL2006		16	2" X 6"	16 1/4"	22 1/4"]		9400	3000	
CL2008		18	2" X 8"	20 1/4"	28 1/4"			9400	3000	
CL2010		19	2" X 10"	20 1/4"	30 1/4"]		9400	3000	
CL2012		21	2" X 12"	22 1/4"	34 1/4"			9400	3000	
CL2014		23	2" X 14"	24 1/4"	38 1/4"]		9400	3000	
CL2016		25	2" X 16"	26 1/4"	42 1/4"			9400	3000	
CL2018		26	2" X 18"	28 1/4"	46 1/4"]		9400	3000	
CL2020	1 1/4"	28	2" X 20"	30 1/4"	50 1/4"	1"	3/8 NPT	9100	2900	
CL2024		31	2" X 24"	34 1/4"	58 1/4"			6700	2150	
CL2028		35	2" X 28"	38 1/4"	66 1/4"			5200	1650	
CL2030		36	2" X 30"	40 1/4"	70 1/4"			4600	1450	
CL2032		38	2" X 32"	42 1/4"	74 1/4"			4100	1300	
CL2034		40	2" X 34"	44 1/4"	78 1/4"	1		3700	1150	
CL2036		42	2" X 36"	46 1/4"	82 1/4"]		3400	1050	
CL2040		45	2" X 40"	50 1/4"	90 1/4"	1		2800	850	
CL2048		52	2" X 48"	58 1/4"	106 1/4"			2000	600	
CL2504		18	2.5" X 4"	14 1/4"	18 1/4"			14700	3000	
CL2506		20	2.5" X 6"	16 1/4"	22 1/4"]		14700	3000	
CL2508		24	2.5" X 8"	20 1/4"	28 1/4"			14700	3000	
CL2510		25	2.5" X 10"	20 1/4"	30 1/4"			14700	3000	
CL2512		27	2.5" X 12"	22 1/4"	34 1/4"			14700	3000	
CL2514		29	2.5" X 14"	24 1/4"	38 1/4"			14700	3000	
CL2516		32	2.5" X 16"	26 1/4"	42 1/4"	ı		14700	3000	
CL2518		34	2.5" X 18"	28 1/4"	46 1/4"			14700	3000	
CL2520	1 1/2"	36	2.5" X 20"	30 1/4"	50 1/4"	1"	1/2 NPT	14700	3000	
CL2524		40	2.5" X 24"	34 1/4"	58 1/4"			14000	2850	
CL2528		45	2.5" X 28"	38 1/4"	66 1/4"			10800	2200	
CL2530		47	2.5" X 30"	40 1/4"	70 1/4"			9600	1950	
CL2532		49	2.5" X 32"	42 1/4"	74 1/4"			8600	1750	
CL2534		52	2.5" X 34"	44 1/4"	78 1/4"			7700	1550	
CL2536		54	2.5" X 36"	46 1/4"	82 1/4"			7000	1400	
CL2540		58	2.5" X 40"	50 1/4"	90 1/4"	1		5800	1150	

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION

106 1/4"

58 1/4"

2.5" X 48"

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850

4200





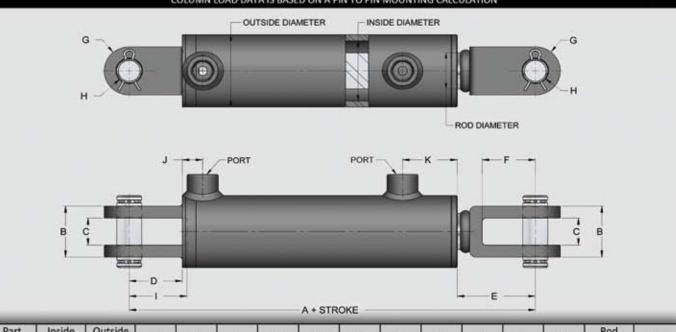
	WELDED FEMALE CLEVIS										
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure		
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Forts	Load (lbs)	(psi)		
CL3004		22	3" X 4"	14 1/4"	18 1/4"			21200	3000		
CL3006		24	3" X 6"	16 1/4"	22 1/4"]		21200	3000		
CL3008		27	3" X 8"	20 1/4"	28 1/4"]		21200	3000		
CL3010		29	3" X 10"	20 1/4"	30 1/4"]		21200	3000		
CL3012		31	3" X 12"	22 1/4"	34 1/4"]		21200	3000		
CL3014		34	3" X 14"	24 1/4"	38 1/4"			21200	3000		
CL3016		36	3" X 16"	26 1/4"	42 1/4"]		21200	3000		
CL3018		39	3" X 18"	28 1/4"	46 1/4"]		21200	3000		
CL3020	1 1/2"	41	3" X 20"	30 1/4"	50 1/4"	1"	1/2 NPT	18800	2650		
CL3024		46	3" X 24"	34 1/4"	58 1/4"]		14000	1950		
CL3028		51	3" X 28"	38 1/4"	66 1/4"]		10800	1500		
CL3030		53	3" X 30"	40 1/4"	70 1/4"]		9600	1350		
CL3032		56	3" X 32"	42 1/4"	74 1/4"]		8600	1200		
CL3034		58	3" X 34"	44 1/4"	78 1/4"	1		7700	1100		
CL3036		61	3" X 36"	46 1/4"	82 1/4"]		7000	950		
CL3040		66	3" X 40"	50 1/4"	90 1/4"]		5800	800		
CL3048		75	3" X 48"	58 1/4"	106 1/4"	1		4200	550		
CL3504		27	3.5" X 4"	14 1/4"	18 1/4"			28800	3000		
CL3506		30	3.5" X 6"	16 1/4"	22 1/4"	1		28800	3000		
CL3508		35	3.5" X 8"	20 1/4"	28 1/4"	1		28800	3000		
CL3510		36	3.5" X 10"	20 1/4"	30 1/4"	1		28800	3000		
CL3512		39	3.5" X 12"	22 1/4"	34 1/4"	1		28800	3000		
CL3514		42	3.5" X 14"	24 1/4"	38 1/4"	1		28800	3000		
CL3516		46	3.5" X 16"	26 1/4"	42 1/4"	1		28800	3000		
CL3518		49	3.5" X 18"	28 1/4"	46 1/4"	1"		28800	3000		
CL3520	1 3/4"	52	3.5" X 20"	30 1/4"	50 1/4"		1/2 NPT	28800	3000		
CL3524		58	3.5" X 24"	34 1/4"	58 1/4"	1	'	26000	2700		
CL3528		64	3.5" X 28"	38 1/4"	66 1/4"	1		20100	2050		
CL3530		67	3.5" X 30"	40 1/4"	70 1/4"	1		17900	1850		
CL3532		70	3.5" X 32"	42 1/4"	74 1/4"	1		16000	1650		
CL3534		73	3.5" X 34"	44 1/4"	78 1/4"	1		14400	1500		
CL3536		76	3.5" X 36"	46 1/4"	82 1/4"	1		13000	1350		
CL3540		82	3.5" X 40"	50 1/4"	90 1/4"	1		10800	1100		
CL3548		94	3.5" X 48"	58 1/4"	106 1/4"	1		7800	800		
CL4004		33	4" X 4"	14 1/4"	18 1/4"	i		37600	3000		
CL4006		37	4" X 6"	16 1/4"	22 1/4"	1		37600	3000		
CL4008		42	4" X 8"	20 1/4"	28 1/4"	1		37600	3000		
CL4010		44	4" X 10"	20 1/4"	30 1/4"	1		37600	3000		
CL4012		48	4" X 12"	22 1/4"	34 1/4"	1		37600	3000		
CL4014		52	4" X 14"	24 1/4"	38 1/4"	1		37600	3000		
CL4016		55	4" X 16"	26 1/4"	42 1/4"	1		37600	3000		
CL4018		59	4" X 18"	28 1/4"	46 1/4"	1		37600	3000		
CL4020	2"	63	4" X 20"	30 1/4"	50 1/4"	1"	1/2 NPT	37600	3000		
CL4024		70	4" X 24"	34 1/4"	58 1/4"	1	_,	37600	3000		
CL4028		77	4" X 28"	38 1/4"	66 1/4"	1		34300	2700		
CL4030		81	4" X 30"	40 1/4"	70 1/4"	1		30500	2400		
CL4032		85	4" X 32"	42 1/4"	74 1/4"	1		27300	2150		
CL4034		89	4" X 34"	44 1/4"	78 1/4"	1		24600	1950		
CL4036		92	4" X 36"	46 1/4"	82 1/4"	1		22200	1750		
CL4040		100	4" X 40"	50 1/4"	90 1/4"	1		18500	1450		
CL4048		114	4" X 48"	58 1/4"	106 1/4"	1		13300	1050		

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2



938	MAR A	- 1							
				WELDED FEI	MALE CLEVI	S			
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	10.0	Load (lbs)	(psi)
CL5004		64	5" X 4"	17"	21"			58900	3000
CL5006		69	5" X 6"	19"	25"]		58900	3000
CL5008		74	5" X 8"	21"	29"]		58900	3000
CL5010		79	5" X 10"	23"	33"	1		58900	3000
CL5012		84	5" X 12"	25"	37"]	l .	58900	3000
CL5014		89	5" X 14"	27"	41"]		58900	3000
CL5016		95	5" X 16"	29"	45"	1		58900	3000
CL5018		100	5" X 18"	31"	49"]		58900	3000
CL5020	2 1/2"	105	5" X 20"	33"	53"	1 1/2"	SAE #12	58900	3000
CL5024		115	5" X 24"	37"	61"	1		58900	3000
CL5028		125	5" X 28"	41"	69"	1	l .	58900	3000
CL5030		130	5" X 30"	43"	73"	1		58900	3000
CL5032	1	136	5" X 32"	45"	77"	1		58900	3000
CL5034		141	5" X 34"	47"	81"	1	l .	56100	2850
CL5036	l .	146	5" X 36"	49"	85"]		50900	2550
CL5040		156	5" X 40"	53"	93"	1		42500	2150
CL5048		177	5" X 48"	61"	109"	1		30900	1550

NOTE: COLUMN LOAD MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



Part Number	Inside Diameter	Outside Diameter	*A	В	С	D	*E	F	G	Н	1	J	K	Rod Diameter	Port
CL15-	1.50"	2.00"	8.25"	1.62"	0.87"	1.37"	2.25"	1.37"	1.50"	0.76"	none	0.93"	1.87"	1.00"	1/4 NPT
CL20-	2.00"	2.50"	10.25"	2.12"	1.12"	2.12"	3.12"	2.12"	2.00"	1.01"	none	1.00"	2.06"	1.25"	3/8 NPT
CL25-	2.50"	3.00"	10.25"	2.12"	1.12"	2.12"	3.12"	2.12"	2.00"	1.01"	none	0.81"	2.18"	1.50"	1/2 NPT
CL30-	3.00"	3.50"	10.25"	2.12"	1.12"	2.12"	3.12"	2.12"	2.00"	1.01"	none	0.81"	2.18"	1.50"	1/2 NPT
CL35-	3.50"	4.00"	10.25"	2.37"	1.12"	2.00"	3.12"	2.12"	2.00™	1.01"	2.12"	0.93"	2.18"	1.75"	1/2 NPT
CL40-	4.00"	4.50"	10.25"	2.37"	1.12"	1.75"	3.12"	2.00"	2.00"	1.01"	2.00"	1.06"	2.18"	2.00"	1/2 NPT
CL50-	5.00"	5.50"	13.00"	3.12"	1.62"	2.25"	3.62"	2.25"	3.00"	1.51"	none	1.37"	2.75"	2.50"	SAE #12

^{*}FOR 8.00" STROKE: *A= 12.25" (2.00" TO 4.00" BORE)

FOR 1.50" TO 4.00" BORE: SAE PORTS ARE AVAILABLE

SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)

SEAL MAXIMUM SPEED: 3 FT / SEC

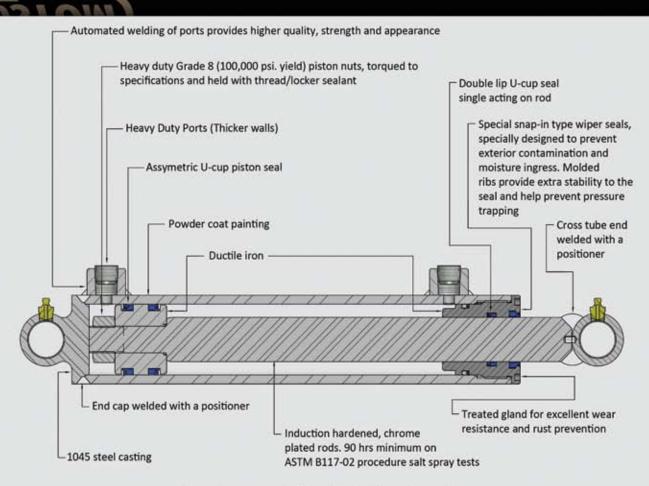
MAXIMUM RETRACTED WORKING PRESSURE= 3000 PSI

MAXIMUM EXTENDED WORKING PRESSURE= SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"

^{*}FOR 8.00" STROKE: *E= 5.12" (2.00" TO 4.00" BORE)



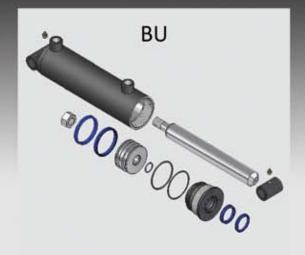


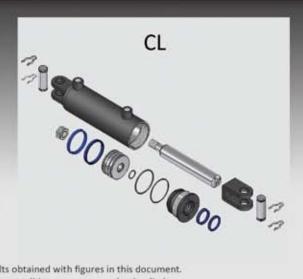
All seals are top grade/first quality North American made

All components are CNC machined for higher accuracy and conformity

Quality controlled in China by qualified Canadian technicians

100% tested. All cylinders are submitted to static and dynamic pressure tests to recommended specifications







WELDED THROUGH HOLE										
Part Number	Rod Diam.	Weight (lbs)	Bore & Stroke	Dime: Retracted	nsions Extended	Pin Size	Ports	Column Load (lbs)	Pressure (psi)	
WT3-1504		7	1.5" X 4"	11"	15"	-	i	5300	3000	
WT3-1506		8	1.5" X 6"	13"	19"			5300	3000	
WT3-1508		9	1.5" X 8"	15"	23"	1		5300	3000	
WT3-1510	1"	11	1.5" X 10"	17"	27"	5/8"	SAE #6	5300	3000	
WT3-1512		12	1.5" X 12"	19"	31"	1		5300	3000	
WT3-1514		13	1.5" X 14"	21"	35"]		5300	3000	
WT3-1516	,	14	1.5" X 16"	23"	39"			5300	3000	
WT3-2004		10	2" X 4"	12"	16"			9400	3000	
WT3-2006		12	2" X 6"	14"	20"]]	9400	3000	
WT3-2008		14	2" X 8"	16"	24"			9400	3000	
WT3-2010		16	2" X 10"	18"	28"			9400	3000	
WT3-2012		17	2" X 12"	20"	32"			9400	3000	
WT3-2014		19	2" X 14"	22"	36"	1	1	9400	3000	
WT3-2016		21	2" X 16"	24"	40"	1	1 1	9400	3000	
WT3-2018		22	2" X 18"	26"	44"			9400	3000	
WT3-2020	12/27/2007	24	2" X 20"	28"	48"		200000	9400	3000	
WT3-2024	1 1/4"	27	2" X 24"	32"	56"	3/4"	SAE #8	7300	2300	
WT3-2028		31	2" X 28"	36"	64"	-		5600	1750	
WT3-2030		33	2" X 30"	38"	68"	-		4900	1550	
WT3-2032		34	2" X 32"	40"	72"			4400	1400	
WT3-2036		38	2" X 36" 2" X 40"	44"	88"			3500	1100	
WT3-2040 WT3-2042		41	2" X 40"	50"	92"		1	2900 2700	900 850	
WT3-2042 WT3-2048		48	2" X 48"	56"	104"	1	1	2100	650	
WT3-2060		58	2" X 60"	68"	128"	1	1 3	1400	400	
WT3-2072		68	2" X 72"	80"	152"	1		900	300	
WT3-2504		14	2.5" X 4"	12"	16"	-	-	14700	3000	
WT3-2506		16	2.5" X 6"	14"	20"	ł	1	14700	3000	
WT3-2508		18	2.5" X 8"	16"	24"	1		14700	3000	
WT3-2510		20	2.5" X 10"	18"	28"	1		14700	3000	
WT3-2512		22	2.5" X 12"	20"	32"	1	1	14700	3000	
WT3-2514		24	2.5" X 14"	22"	36"	1	1 1	14700	3000	
WT3-2516		26	2.5" X 16"	24"	40"	1	1 1	14700	3000	
WT3-2518		28	2.5" X 18"	26"	44"	1	1	14700	3000	
WT3-2520		30	2.5" X 20"	28"	48"	1		14600	2950	
WT3-2524	1 3/8"	35	2.5" X 24"	32"	56"	3/4"	SAE #8	10700	2150	
WT3-2528		39	2.5" X 28"	36"	64"	1		8200	1650	
WT3-2530		41	2.5" X 30"	38"	68"	1	1	7200	1450	
WT3-2532		43	2.5" X 32"	40"	72"]	1	6400	1300	
WT3-2536		47	2.5" X 36"	44"	80"]		5200	1050	
WT3-2540		51	2.5" X 40"	48"	88"]		4300	850	
WT3-2542		53	2.5" X 42"	50"	92"]		3900	800	
WT3-2548		59	2.5" X 48"	56"	104"]		3100	600	
WT3-2560		72	2.5" X 60"	68"	128"			2000	400	

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



WFI	DED	THROU	IGH	HOLF
VVLL		111110	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	IIOLL

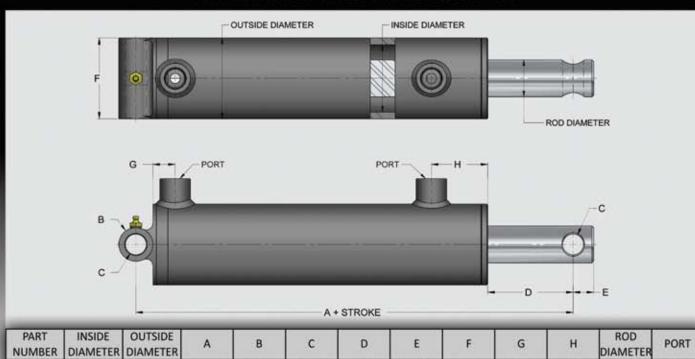
Part Number Rod Diam. Ulbs Stroke Stroke Extended Size Ports Column Load (lbs) Pressure Load (lbs) (psi)	WELDED THROUGH HOLE									
Number Diam. (lbs) Stroke Retracted Extended Size Load (lbs) (psi) WT3-3006 WT3-3006 WT3-3006 Z1 3" X 6" 14" 20" Z1200 3000 Z1200 3000 WT3-3010 Z4 3" X 8" 16" Z4" Z2" 30" Z1200 3000 WT3-3012 Z8 3" X 12" Z0" 32" Z1200 3000 Z1200 3000 WT3-3016 Z8 3" X 12" Z0" 32" Z1200 3000 Z1200 3000 WT3-3016 Z8 3" X 12" Z2" 36" Z1200 3000 Z1200 3000 WT3-3018 Z1200 Z1	Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure
WT3-3006 WT3-3016 24	Number	Diam.	(lbs)		1		Size	roits	Load (lbs)	(psi)
WT3-3008	WT3-3004		19						21200	3000
WT3-3010 WT3-3012	WT3-3006		21	3" X 6"	14"	20"			21200	3000
WT3-3012 WT3-3016 WT3-3016 WT3-3016 WT3-3016 WT3-3016 WT3-3016 WT3-3018 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3028 WT3-3030 \(\text{MT3-302} \) WT3-3030 \(\text{MT3-302} \) WT3-3028 \(\text{MT3-3030} \) \(\text{MT3-3036} \) \(\text{MT3-3036} \) \(\text{MT3-3048} \) \(\text{MT3-3048} \) \(\text{MT3-3048} \) \(\text{MT3-3048} \) \(\text{MT3-3506} \) \(\text{MT3-3506} \) \(\text{MT3-3506} \) \(\text{MT3-3510} \) \(\text{MT3-3516} \) \(\text{MT3-3518} \) \(\text{MT3-3518} \) \(\text{MT3-3520} \) \(\text{MT3-3520} \) \(\text{MT3-3520} \) \(\text{MT3-3530} \)	WT3-3008		24	3" X 8"	16"	24"]		21200	3000
WT3-3014 WT3-3016 WT3-3018 WT3-3020 WT3-3024 WT3-3024 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3030 WT3-3040 WT3-3040 WT3-3040 WT3-3040 WT3-3050 WT3-3040 WT3-3050 WT3-3050 WT3-3050 WT3-3050 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3506 WT3-3510 WT3-3520 WT3-3520	WT3-3010		26	3" X 10"	18"	28"	1		21200	3000
WT3-3016 WT3-3018 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3020 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-304 WT3-304 WT3-304 WT3-3040 WT3-3060 W	WT3-3012		28	3" X 12"	20"	32"]		21200	3000
WT3-3018 WT3-3020 WT3-3024 WT3-3028 WT3-3028 WT3-3028 WT3-3028 WT3-3028 WT3-3030 WT3-3030 WT3-3030 WT3-3040 WT3-3040	WT3-3014		31	3" X 14"	22"	36"	1		21200	3000
WT3-3020 WT3-3024 WT3-3024 WT3-3026 WT3-3028 WT3-3030 WT3-3030 WT3-3036 WT3-3036 WT3-3042 WT3-3042 WT3-3042 WT3-3042 WT3-3042 WT3-3048 WT3-3040 WT3-3060 WT3-3506 WT3-3506 WT3-3516 WT3-3516 WT3-3516 WT3-3518 WT3-3518 WT3-3518 WT3-3518 WT3-3520 WT3-3520 WT3-3520 WT3-3530 WT3-3520 WT3-3530 WT3-3520 WT3-3530 WT3-3530 WT3-3530 WT3-3530 WT3-3530 WT3-3530 WT3-3530 WT3-3520 WT3-3530 WT3-3530 WT3-3530 WT3-3530 WT3-3518 WT3-3520 WT3-3536 WT3-3520 WT3-3536 WT3-3536 WT3-3520 WT3-3536 WT3-3536 WT3-3520 WT3-3536 WT3-3536	WT3-3016		33	3" X 16"	24"	40"]		21200	3000
WT3-3024 WT3-3028 WT3-3028 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3030 WT3-3040 WT3-3504 WT3-3504 WT3-3504 WT3-3506 WT3-3506 WT3-3508 WT3-3510 WT3-3510 WT3-3510 WT3-3510 WT3-3510 WT3-3510 WT3-3520 WT3-3520 WT3-3520 WT3-3520 WT3-3530 WT3-3530	WT3-3018	-	36	3" X 18"	26"	44"	1		21200	3000
WT3-3024 43 3" X 24" 32" 56" 15200 2150 WT3-3028 48 3" X 28" 36" 64" 11600 1600 WT3-3030 51 3" X 30" 38" 68" 10300 1450 WT3-3036 58 3" X 36" 44" 80" 7400 1050 WT3-3040 63 3" X 40" 48" 88" 6100 850 WT3-3042 65 3" X 42" 50" 92" 5600 750 WT3-3048 73 3" X 60" 68" 128" 2900 400 WT3-3060 87 3" X 60" 68" 128" 2900 400 WT3-3504 24 3.5" X 4" 12 16 28800 3000 WT3-3508 27 3.5" X 6" 14 20 28800 3000 WT3-3510 33 3.5" X 12" 20 32 WT3-3516 42 3.5" X 16" 24 40 WT3-3518 45 3.5" X 20" 28 48 WT3-3520	WT3-3020	1 1/2"	38	3" X 20"	28"	48"	4"	CAE #0	20700	2900
WT3-3030 51 3" X 30" 38" 68" WT3-3032 53 3" X 32" 40" 72" WT3-3040 63 3" X 40" 44" 80" WT3-3042 65 3" X 42" 50" 92" WT3-3048 73 3" X 48" 56" 104" WT3-3060 87 3" X 60" 68" 128" WT3-3504 24 3.5" X 4" 12 16 WT3-3508 27 3.5" X 8" 16 24 WT3-3510 33 3.5" X 10" 18 28 WT3-3512 36 3.5" X 10" 18 28 WT3-3514 42 3.5" X 10" 18 28 WT3-3510 45 3.5" X 12" 20 32 WT3-3510 45 3.5" X 14" 22 36 WT3-3510 45 3.5" X 18" 26 44 WT3-3510 48 3.5" X 18" 26 44 WT3-3520 48	WT3-3024	11/2	43	3" X 24"	32"	56"	1	SAE #8	15200	2150
WT3-3032 53 3" X 32" 40" 72" WT3-3036 58 3" X 36" 44" 80" WT3-3040 63 3" X 40" 48" 88" WT3-3042 65 3" X 42" 50" 92" 5600 750 WT3-3048 73 3" X 48" 56" 104" 4400 600 WT3-3060 87 3" X 60" 68" 128" 2900 400 WT3-3504 24 3.5" X 4" 12 16 28800 3000 WT3-3508 30 3.5" X 6" 14 20 28800 3000 WT3-3510 33 3.5" X 10" 18 28 28800 3000 WT3-3512 36 3.5" X 12" 20 32 28800 3000 WT3-3518 42 3.5" X 16" 24 40 28800 3000 WT3-3520 48 3.5" X 20" 28 48 48 28800 3000 WT3-3530	WT3-3028		48	3" X 28"	36"	64"	1		11600	1600
WT3-3036 S8	WT3-3030		51	3" X 30"	38"	68"	1		10300	1450
WT3-3040 63 3" X 40" 48" 88" WT3-3042 65 3" X 42" 50" 92" WT3-3048 73 3" X 48" 56" 104" WT3-3060 87 3" X 60" 68" 128" WT3-3504 24 3.5" X 4" 12 16 WT3-3508 27 3.5" X 6" 14 20 WT3-3510 30 3.5" X 10" 18 28 WT3-3512 36 3.5" X 10" 18 28 WT3-3514 39 3.5" X 12" 20 32 WT3-3518 45 3.5" X 16" 24 40 WT3-3520 48 3.5" X 12" 22 36 WT3-3528 48 3.5" X 20" 28 48 WT3-3530 48 3.5" X 20" 28 48 WT3-3530 48 3.5" X 32" 40 72 WT3-3536 72 3.5" X 30" 38 68 WT3-3536 72 3.5" X 40" 48 80 WT3-3540 79 3.5"	WT3-3032		53	3" X 32"	40"	72"	1		9200	1300
WT3-3042 65 3" X 42" 50" 92" 5600 750 WT3-3048 73 3" X 48" 56" 104" 4400 600 WT3-3060 87 3" X 60" 68" 128" 2900 400 WT3-3504 24 3.5" X 4" 12 16 28800 3000 WT3-3508 30 3.5" X 8" 16 24 28800 3000 WT3-3510 33 3.5" X 10" 18 28 28800 3000 WT3-3512 36 3.5" X 12" 20 32 28800 3000 WT3-3516 42 3.5" X 16" 24 40 28800 3000 WT3-3518 45 3.5" X 18" 26 44 28800 3000 WT3-3520 48 3.5" X 28" 36 64 48 3.5" X 28" 36 48 28800 3000 WT3-3530 WT3-3530 66 3.5" X 32" 40 72 13800 <t< td=""><td>WT3-3036</td><td></td><td>58</td><td>3" X 36"</td><td>44"</td><td>80"</td><td>1</td><td></td><td>7400</td><td>1050</td></t<>	WT3-3036		58	3" X 36"	44"	80"	1		7400	1050
WT3-3048 73 3" X 48" 56" 104" 4400 600 WT3-3060 87 3" X 60" 68" 128" 2900 400 WT3-3504 24 3.5" X 4" 12 16 28800 3000 WT3-3508 30 3.5" X 8" 16 24 28800 3000 WT3-3510 33 3.5" X 10" 18 28 28800 3000 WT3-3512 36 3.5" X 12" 20 32 28800 3000 WT3-3516 42 3.5" X 16" 24 40 28800 3000 WT3-3518 45 3.5" X 16" 24 40 28800 3000 WT3-3520 48 3.5" X 20" 28 48 28800 3000 WT3-3528 48 3.5" X 28" 36 64 48 3.5" X 28" 36 68 WT3-3530 63 3.5" X 32" 40 72 72 3.5" X 36" 44 80 19	WT3-3040		63	3" X 40"	48"	88"	1		6100	850
WT3-3060 87 3" X 60" 68" 128" 2900 400 WT3-3504 24 3.5" X 4" 12 16 28800 3000 WT3-3508 30 3.5" X 8" 16 24 28800 3000 WT3-3510 33 3.5" X 10" 18 28 28800 3000 WT3-3512 36 3.5" X 12" 20 32 28800 3000 WT3-3516 42 3.5" X 16" 24 40 28800 3000 WT3-3518 45 3.5" X 18" 26 44 28800 3000 WT3-3520 48 3.5" X 20" 28 48 28800 3000 WT3-3528 48 3.5" X 28" 36 64 48 3.5" X 28" 36 64 WT3-3530 WT3-3530 66 3.5" X 30" 38 68 48 19100 1950 WT3-3536 72 3.5" X 40" 48 88 11400 1150	WT3-3042		65	3" X 42"	50"	92"	1		5600	750
NT3-3504 24 3.5" X 4" 12 16 28800 3000	WT3-3048		73	3" X 48"	56"	104"			4400	600
WT3-3506 27 3.5" X 6" 14 20 28800 3000 WT3-3508 WT3-3510 33 3.5" X 10" 18 28 28800 3000 WT3-3512 36 3.5" X 12" 20 32 28800 3000 WT3-3516 42 3.5" X 16" 24 40 28800 3000 WT3-3518 45 3.5" X 16" 24 40 28800 3000 WT3-3520 48 3.5" X 20" 28 48 28800 3000 WT3-3528 48 3.5" X 24" 32 56 44 28800 3000 WT3-3530 WT3-3530 66 3.5" X 28" 36 64 48 28100 2900 WT3-3536 WT3-3536 66 3.5" X 30" 38 68 19100 1950 WT3-3542 72 3.5" X 40" 48 88 11400 1150 WT3-3548 91 3.5" X 42" 50 92 10400	WT3-3060		87	3" X 60"	68"	128"			2900	400
WT3-3508 30 3.5" X 8" 16 24 WT3-3510 33 3.5" X 10" 18 28 WT3-3512 36 3.5" X 12" 20 32 WT3-3514 39 3.5" X 16" 24 40 WT3-3518 42 3.5" X 16" 24 40 WT3-3520 48 3.5" X 20" 28 48 WT3-3524 48 3.5" X 24" 32 56 WT3-3528 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3536 66 3.5" X 32" 40 72 WT3-3540 79 3.5" X 40" 48 88 WT3-3542 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3504		24	3.5" X 4"	12	16			28800	3000
WT3-3510 33 3.5" X 10" 18 28 WT3-3512 36 3.5" X 12" 20 32 WT3-3514 39 3.5" X 16" 24 40 WT3-3516 42 3.5" X 16" 24 40 WT3-3518 45 3.5" X 18" 26 44 WT3-3520 48 3.5" X 20" 28 48 WT3-3524 54 3.5" X 24" 32 56 WT3-3530 60 3.5" X 30" 38 68 WT3-3532 66 3.5" X 30" 38 68 WT3-3536 72 3.5" X 36" 44 80 WT3-3540 82 3.5" X 40" 48 88 WT3-3548 91 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3506		27	3.5" X 6"	14	20	1		28800	3000
WT3-3512 36 3.5" X 12" 20 32 WT3-3514 39 3.5" X 14" 22 36 WT3-3516 42 3.5" X 16" 24 40 WT3-3518 45 3.5" X 18" 26 44 WT3-3520 48 3.5" X 20" 28 48 WT3-3524 54 3.5" X 24" 32 56 WT3-3528 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3536 72 3.5" X 36" 44 80 WT3-3540 79 3.5" X 40" 48 88 WT3-3542 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3508		30	3.5" X 8"	16	24	1		28800	3000
WT3-3514 39 3.5" X 14" 22 36 WT3-3516 42 3.5" X 16" 24 40 WT3-3518 45 3.5" X 18" 26 44 WT3-3520 48 3.5" X 20" 28 48 WT3-3528 54 3.5" X 24" 32 56 WT3-3530 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3530 66 3.5" X 32" 40 72 WT3-3530 72 3.5" X 36" 44 80 WT3-3540 79 3.5" X 40" 48 88 WT3-3542 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3510	1	33	3.5" X 10"	18	28	1		28800	3000
WT3-3516 42 3.5" X 16" 24 40 WT3-3518 45 3.5" X 18" 26 44 WT3-3520 48 3.5" X 20" 28 48 WT3-3524 54 3.5" X 24" 32 56 WT3-3528 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3532 66 3.5" X 32" 40 72 WT3-3540 79 3.5" X 36" 44 80 WT3-3540 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3512		36	3.5" X 12"	20	32	1		28800	3000
WT3-3518 45 3.5" X 18" 26 44 WT3-3520 48 3.5" X 20" 28 48 WT3-3524 54 3.5" X 24" 32 56 WT3-3528 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3532 66 3.5" X 32" 40 72 WT3-3536 72 3.5" X 36" 44 80 WT3-3540 79 3.5" X 40" 48 88 WT3-3542 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3514		39	3.5" X 14"	22	36	1		28800	3000
WT3-3520 1 3/4 48 3.5" X 20" 28 48 1" SAE #8 28800 3000 WT3-3524 54 3.5" X 24" 32 56 28100 2900 WT3-3528 60 3.5" X 28" 36 64 21500 2200 WT3-3530 63 3.5" X 30" 38 68 19100 1950 WT3-3532 66 3.5" X 32" 40 72 17000 1750 WT3-3536 72 3.5" X 36" 44 80 13800 1400 WT3-3540 82 3.5" X 40" 48 88 WT3-3548 91 3.5" X 48" 56 104	WT3-3516		42	3.5" X 16"	24	40	1		28800	3000
WT3-3524 54 3.5" X 24" 32 56 WT3-3528 60 3.5" X 28" 36 64 WT3-3530 63 3.5" X 30" 38 68 WT3-3532 66 3.5" X 32" 40 72 WT3-3536 72 3.5" X 36" 44 80 WT3-3540 79 3.5" X 40" 48 88 WT3-3542 82 3.5" X 42" 50 92 WT3-3548 91 3.5" X 48" 56 104	WT3-3518		45	3.5" X 18"	26	44	1		28800	3000
WT3-3524 54 3.5" X 24" 32 56 28100 2900 WT3-3528 60 3.5" X 28" 36 64 21500 2200 WT3-3530 63 3.5" X 30" 38 68 19100 1950 WT3-3532 66 3.5" X 32" 40 72 17000 1750 WT3-3536 72 3.5" X 36" 44 80 13800 1400 WT3-3540 79 3.5" X 40" 48 88 11400 1150 WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3520	1 2/4	48	3.5" X 20"	28	48	1	CAE #0	28800	3000
WT3-3530 63 3.5" X 30" 38 68 19100 1950 WT3-3532 66 3.5" X 32" 40 72 17000 1750 WT3-3536 72 3.5" X 36" 44 80 13800 1400 WT3-3540 79 3.5" X 40" 48 88 11400 1150 WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3524	1 3/4	54	3.5" X 24"	32	56	1 1	SAE #8	28100	2900
WT3-3532 66 3.5" X 32" 40 72 17000 1750 WT3-3536 72 3.5" X 36" 44 80 13800 1400 WT3-3540 79 3.5" X 40" 48 88 11400 1150 WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3528	1	60	3.5" X 28"	36	64	1		21500	2200
WT3-3536 72 3.5" X 36" 44 80 13800 1400 WT3-3540 79 3.5" X 40" 48 88 11400 1150 WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3530		63	3.5" X 30"	38	68			19100	1950
WT3-3540 79 3.5" X 40" 48 88 11400 1150 WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3532	1	66	3.5" X 32"	40	72			17000	1750
WT3-3542 82 3.5" X 42" 50 92 10400 1050 WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3536		72	3.5" X 36"	44	80			13800	1400
WT3-3548 91 3.5" X 48" 56 104 8100 800	WT3-3540	ľ	79	3.5" X 40"	48	88	1		11400	1150
	WT3-3542		82	3.5" X 42"	50	92			10400	1050
WT3-3560 109 3.5" X 60" 68 128 5300 550	WT3-3548		91	3.5" X 48"	56	104			8100	800
	WT3-3560		109	3.5" X 60"	68	128	<u> </u>		5300	550

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2
COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



No. 52 Tes 105		10.							
				VELDED THE	ROUGH HO	LE .			
Part Number	Rod Diam.	Weight (lbs)	Bore & Stroke	Dimer Retracted	nsions Extended	Pin Size	Ports	Column Load (lbs)	Pressure (psi)
WT3-4004		33	4" X 4"	13"	17"		1	37600	3000
WT3-4006		36	4" X 6"	15"	21"	1		37600	3000
WT3-4008		40	4" X 8"	17"	25"	1		37600	3000
WT3-4010		44	4" X 10"	19"	29"	1		37600	3000
WT3-4012		47	4" X 12"	21"	33"	1		37600	3000
WT3-4014		51	4" X 14"	23"	37"	1		37600	3000
WT3-4016		55	4" X 16"	25"	41"	1		37600	3000
WT3-4018		58	4" X 18"	27"	45"	1		37600	3000
WT3-4020	2"	62	4" X 20"	29"	49"	1.1/411	CAE #0	37600	3000
WT3-4024	2	70	4" X 24"	33"	57"	1 1/4"	SAE #8	37600	3000
WT3-4028		77	4" X 28"	37"	65"	1		35600	2800
WT3-4030		81	4" X 30"	39"	69"	1		31600	2500
WT3-4032		84	4" X 32"	41"	73"	1		28200	2250
WT3-4036		92	4" X 36"	45"	81"	1		22900	1800
WT3-4040		99	4" X 40"	49"	89"			19000	1500
WT3-4042		103	4" X 42"	51"	93"	1		17400	1350
WT3-4048		114	4" X 48"	57"	105"	1		13600	1050
WT3-4060		136	4" X 60"	69"	129"	1		9000	700

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	Α	В	С	D	E	F	G	н	ROD DIAMETER	PORT
WT3-15-	1.50"	2.00"	7.00"	1.25"	0.64"	2.43"	0.62"	2.00"	0.81"	1.87"	1.00"	SAE #6
WT3-20-	2.00"	2.50"	8.00"	1.25"	0.76"	3.37"	0.75"	2.50"	0.81"	1.87"	1.25"	SAE #8
WT3-25-	2.50"	3.00"	8.00"	1.25"	0.76"	3.12"	0.75"	3.00"	0.81"	2.06"	1.37"	SAE #8
WT3-30-	3.00"	3.50"	8.00"	1.50"	1.01"	2.56"	1.00"	3.50"	0.81"	2.18"	1.50"	SAE #8
WT3-35-	3.50"	4.00"	8.00"	1.50"	1.01"	2.43"	1.00"	4.00"	0.81"	2.18"	1.75"	SAE #8
WT3-40-	4.00"	4.50"	9.00"	2.00"	1.26"	2.43"	1.25"	4.50"	0.81"	2.18"	2.00"	SAE #8

SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)

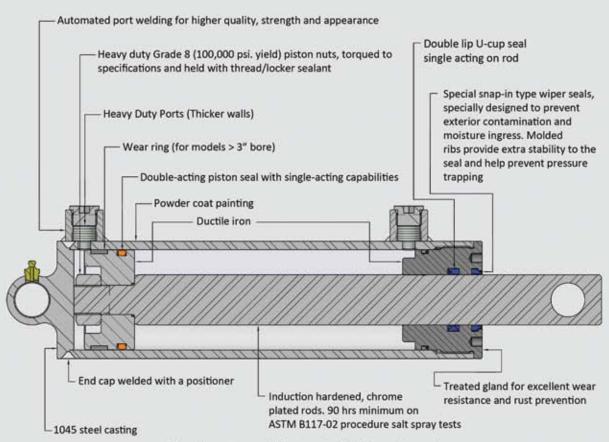
SEAL MAXIMUM SPEED: 3 FT / SEC

MAXIMUM RETRACTED WORKING PRESSURE= 3000 PSI

MAXIMUM EXTENDED WORKING PRESSURE= SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"



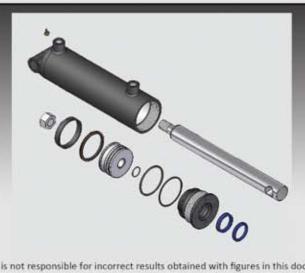


All seals are top grade/first quality North American made

All components are CNC machined for higher accuracy and conformity

Quality controlled in China by qualified Canadian technicians

100% tested. All cylinders are submitted to static and dynamic pressure tests to recommended specifications





Utility Weld 3000 PSI W

ded Hydraulic Cylinders	C
/P	

	<u></u>	300	00 PSI WP					_	
021	CIAI								100
			AD	JUSTABLE F	EMALE CLE	VIS			0
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	roits	Load (lbs)	(psi)
TCL1504		10	1.5" X 4"	14 1/4"	18 1/4"			5300	3000
TCL1506		11	1.5" X 6"	16 1/4"	22 1/4"			5300	3000
TCL1508		12	1.5" X 8"	18 1/4"	26 1/4"			5300	3000
TCL1508-ASAE		13	1.5" X 8"	20 1/4"	28 1/4"			5300	3000
TCL1510		13	1.5" X 10"	20 1/4"	30 1/4"			5300	3000
TCL1512		15	1.5" X 12"	22 1/4"	34 1/4"			5300	3000
TCL1514		16	1.5" X 14"	24 1/4"	38 1/4"			5300	3000
TCL1516	1"	17	1.5" X 16"	26 1/4"	42 1/4"	3/4"	SAE #6	5200	2950
TCL1518		18	1.5" X 18"	28 1/4"	46 1/4"	",		4400	2450
TCL1520		20	1.5" X 20"	30 1/4"	50 1/4"			3700	2100
TCL1524		22	1.5" X 24"	34 1/4"	58 1/4"			2700	1550
TCL1528		25	1.5" X 28"	38 1/4"	66 1/4"			2100	1200
TCL1530		26	1.5" X 30"	40 1/4"	70 1/4"			1900	1050
TCL1532		27	1.5" X 32"	42 1/4"	74 1/4"			1700	950
TCL1534		28	1.5" X 34"	44 1/4"	78 1/4"			1500	850
TCL1536		29	1.5" X 36"	46 1/4"	82 1/4"		-	1300	750
TCL2004		16	2" X 4"	14 1/4"	18 1/4"			9400	3000
TCL2006		17	2" X 6"	16 1/4"	22 1/4"			9400	3000
TCL2008		19	2" X 8"	18 1/4"	26 1/4"			9400	3000
CL2008-ASAE		20	2" X 8"	20 1/4"	28 1/4"			9400	3000
TCL2010		20	2" X 10"	20 1/4"	30 1/4"	1		9400	3000
TCL2012		22	2" X 12"	22 1/4"	34 1/4"			9400	3000
TCL2014		24	2" X 14"	24 1/4"	38 1/4"			9400	3000
TCL2016	1 1/8"	25 27	2" X 16"	26 1/4"	42 1/4"	1"	SAE #8	8400	2650 2200
TCL2018 TCL2020		28	2" X 18" 2" X 20"	28 1/4"	46 1/4" 50 1/4"			7000	
TCL2020		31	2" X 24"	30 1/4" 34 1/4"	58 1/4"			5900 4400	1900 1400
TCL2024		35	2" X 28"	34 1/4"	66 1/4"			3400	1050
TCL2028		36	2" X 30"	40 1/4"	70 1/4"			3000	950
TCL2030		38	2" X 32"	42 1/4"	74 1/4"			2700	850
TCL2032		39	2" X 34"	44 1/4"	78 1/4"			2400	750
TCL2034		41	2" X 36"	46 1/4"	82 1/4"			2200	700
TCL2504		19	2.5" X 4"	14 1/4"	18 1/4"			14700	3000
TCL2504		21	2.5" X 6"	16 1/4"	22 1/4"			14700	3000
TCL2508		23	2.5" X 8"	18 1/4"	26 1/4"			14700	3000
CL2508-ASAE		23	2.5" X 8"	20 1/4"	28 1/4"			14700	3000
TCL2510		24	2.5" X 10"	20 1/4"	30 1/4"			14700	3000
TCL2512		26	2.5" X 12"	22 1/4"	34 1/4"			14700	3000
TCL2512		28	2.5" X 14"	24 1/4"	38 1/4"			14700	3000
TCL2516		30	2.5" X 16"	26 1/4"	42 1/4"			12800	2600
TCL2518	1 1/4"	32	2.5" X 18"	28 1/4"	46 1/4"	1"	SAE #8	10700	2150
TCL2520		34	2.5" X 20"	30 1/4"	50 1/4"			9100	1850
TCL2524		38	2.5" X 24"	34 1/4"	58 1/4"			6700	1350
TCL2528		42	2.5" X 28"	38 1/4"	66 1/4"			5200	1050
TCL2530		44	2.5" X 30"	40 1/4"	70 1/4"			4600	900
TCL2530		46	2.5" X 32"	42 1/4"	74 1/4"			4100	850
TCL2532		48	2.5" X 34"	44 1/4"	78 1/4"			3700	750
TCL2536		49	2.5" X 36"	46 1/4"	82 1/4"			3400	650

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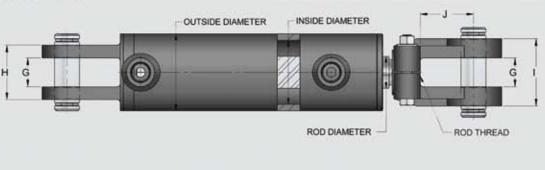


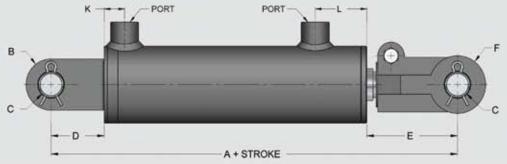


ADJUSTABLE FEMALE CLEVIS									
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Forts	Load (lbs)	(psi)
TCL3004		24	3" X 4"	14 1/4"	18 1/4"			21200	3000
TCL3006		26	3" X 6"	16 1/4"	22 1/4"			21200	3000
TCL3008		29	3" X 8"	18 1/4"	26 1/4"			21200	3000
TCL3008-ASAE		29	3" X 8"	20 1/4"	28 1/4"	1		21200	3000
TCL3010		31	3" X 10"	20 1/4"	30 1/4"]		21200	3000
TCL3012		34	3" X 12"	22 1/4"	34 1/4"	1		21200	3000
TCL3014		36	3" X 14"	24 1/4"	38 1/4"	1		21200	3000
TCL3016	4.4/20	39	3" X 16"	26 1/4"	42 1/4"	1	CAE #0	21200	3000
TCL3018	1 1/2"	41	3" X 18"	28 1/4"	46 1/4"	1"	SAE #8	21200	3000
TCL3020		43	3" X 20"	30 1/4"	50 1/4"	1		18800	2650
TCL3024		48	3" X 24"	34 1/4"	58 1/4"	1		14000	1950
TCL3028		53	3" X 28"	38 1/4"	66 1/4"	1		10800	1500
TCL3030		56	3" X 30"	40 1/4"	70 1/4"	1		9600	1350
TCL3032		58	3" X 32"	42 1/4"	74 1/4"	1		8600	1200
TCL3034		61	3" X 34"	44 1/4"	78 1/4"	1		7700	1100
TCL3036		63	3" X 36"	46 1/4"	82 1/4"	1		7000	950
TCL3504		29	3.5" X 4"	14 1/4"	18 1/4"	1	<u> </u>	28800	3000
TCL3506		32	3.5" X 6"	16 1/4"	22 1/4"	1		28800	3000
TCL3508		35	3.5" X 8"	18 1/4"	26 1/4"	1		28800	3000
TCL3508-ASAE		36	3.5" X 8"	20 1/4"	28 1/4"	1		28800	3000
TCL3510		38	3.5" X 10"	20 1/4"	30 1/4"	1		28800	3000
TCL3512		41	3.5" X 12"	22 1/4"	34 1/4"	1		28800	3000
TCL3512		44	3.5" X 14"	24 1/4"	38 1/4"	1		28800	3000
TCL3514		47	3.5" X 16"	26 1/4"	42 1/4"	1		28800	3000
TCL3518	1 3/4"	50	3.5" X 18"	28 1/4"	46 1/4"	1"	SAE #8	28800	3000
TCL3520		53	3.5" X 20"	30 1/4"	50 1/4"	1		28800	3000
TCL3520		59	3.5" X 24"	34 1/4"	58 1/4"	1		26000	2700
TCL3524		65	3.5" X 28"	38 1/4"	66 1/4"	1		20100	2050
TCL3528		68	3.5" X 30"	40 1/4"	70 1/4"	1		17900	1850
TCL3530		71	3.5" X 32"	42 1/4"	74 1/4"	1		16000	1650
TCL3532		75	3.5" X 34"	44 1/4"	78 1/4"	1		14400	1500
TCL3534		78	3.5" X 36"	46 1/4"	82 1/4"	1		13000	1350
		_					-		
TCL4004		35	4" X 4"	14 1/4"	18 1/4"	-		37600	3000
TCL4006		38	4" X 6"	16 1/4"	22 1/4"	-		37600	3000
TCL4008		42	4" X 8"	18 1/4"	26 1/4"	-		37600	3000
TCL4008-ASAE		43	4" X 8"	20 1/4"	28 1/4"	-		37600	3000
TCL4010		46	4" X 10"	20 1/4"	30 1/4"	-		37600	3000
TCL4012		49	4" X 12"	22 1/4"	34 1/4"			37600	3000
TCL4014		53	4" X 14"	24 1/4"	38 1/4"			37600	3000
TCL4016	2"	57	4" X 16"	26 1/4"	42 1/4"	1"	SAE #8	37600	3000
TCL4018		60	4" X 18"	28 1/4"	46 1/4"			37600	3000
TCL4020		64	4" X 20"	30 1/4"	50 1/4"			37600	3000
TCL4024		71	4" X 24"	34 1/4"	58 1/4"			37600	3000
TCL4028		79	4" X 28"	38 1/4"	66 1/4"			34300	2700
TCL4030		83	4" X 30"	40 1/4"	70 1/4"			30500	2400
TCL4032		86	4" X 32"	42 1/4"	74 1/4"			27300	2150
TCL4034		90	4" X 34"	44 1/4"	78 1/4"			24600	1950
TCL4036		94	4" X 36"	46 1/4"	82 1/4"			22200	1750

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION







PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	*A	В	С	D	*E	F	G	н	1	-1	К	1	ROD THREAD	ROD DIAMETER	PORT
TCL15-	1.50"	2.00"	10.25"	1.50"	0.76"	1.62"	4.50"	1.87"	0.87"	1.75"	2.00"	1.62"	0.93"	1.87"	0.875-14 UNF	1.00"	SAE #6
TCL20-	2.00"	2.50"	10.25"	2.00"	1.01"	2.12"	3.62"	2.25"	1.12"	2.12"	2.62"	2.12"	0.81"	2.06"	1.125-12 UNF	1.12"	SAE #8
TCL25-	2.50"	3.00"	10.25"	2.00"	1.01"	2.12"	3.62"	2.25"	1.12"	2.12"	2.62"	2.12"	0.81"	2.06"	1.125-12 UNF	1.25"	SAE #8
TCL30-	3.00*	3.50"	10.25"	2.00"	1.01"	1.87"	3.62"	2.25"	1.12"	2.62"	2.62"	2.12"	0.87"	2.18"	1.250-12 UNF	1.50"	SAE #8
TCL35-	3.50"	4.00"	10.25"	2.00"	1.01"	1.87"	3.62"	2.50"	1.12"	2.62"	2.75"	2.12"	0.93"	2.18"	1.500-12 UNF	1.75"	SAE #8
TCL40-	4.00"	4.50*	10.25"	2.25"	1.01"	1.75"	3.62"	2.50"	1.12"	2.62"	2.75"	2.12"	1.00"	2.18"	1.500-12 UNF	2.00"	SAE #8

*FOR 8.00" ASAE STROKE: *A= 12.25"

*FOR 8.00" ASAE STROKE: *E= 6.50" (1.50" BORE) *E= 5.62" (2.00" TO 4.00" BORE)

SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)

SEAL MAXIMUM SPEED: 3 FT / SEC

MAXIMUM RETRACTED WORKING PRESSURE= 3000 PSI

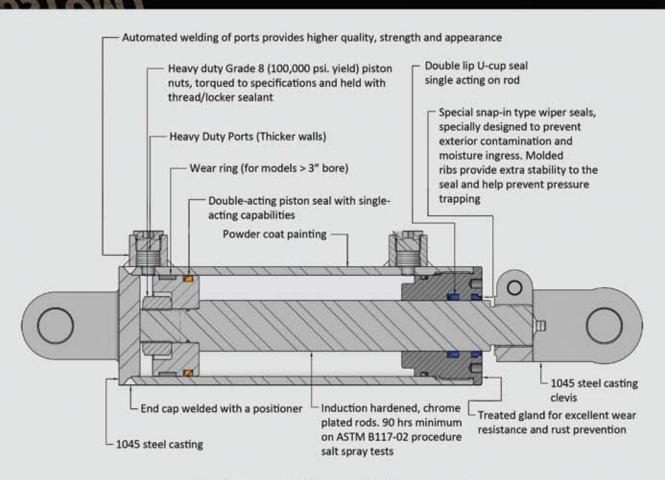
MAXIMUM EXTENDED WORKING PRESSURE = SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"

DIMENSIONS A AND E ARE FOR REFERENCES ONLY AS CLEVIS IS ADJUSTABLE



Utility Welded Hydraulic Cylinders



All seals are top grade/first quality North American made

All components are CNC machined for higher accuracy and conformity

Quality controlled in China by qualified Canadian technicians

100% tested. All cylinders are submitted to static and dynamic pressure tests to recommended specifications





AGRICULTURAL										
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure	
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Forts	Load (lbs)	(psi)	
TR2.5-2004	,	16	2" X 4"	14 1/4"	18 1/4"			7800	2500	
TR2.5-2006		17	2" X 6"	16 1/4"	22 1/4"]	1	7800	2500	
TR2.5-2008		19	2" X 8"	18 1/4"	26 1/4"	1	1 1	7800	2500	
TR2.5-2008-ASAE		20	2" X 8"	20 1/4"	28 1/4"	1		7800	2500	
TR2.5-2010		20	2" X 10"	20 1/4"	30 1/4"	1	1	7800	2500	
TR2.5-2012		22	2" X 12"	22 1/4"	34 1/4"	1		7800	2500	
TR2.5-2014	1 1/8"	24	2" X 14"	24 1/4"	38 1/4"	1"	3/8 NPT	7800	2500	
TR2.5-2016	0.2	25	2" X 16"	26 1/4"	42 1/4"	1		7800	2500	
TR2.5-2018		27	2" X 18"	28 1/4"	46 1/4"	1		7000	2200	
TR2.5-2020		28	2" X 20"	30 1/4"	50 1/4"	1		5900	1900	
TR2.5-2024		31	2" X 24"	34 1/4"	58 1/4"	1		4400	1400	
TR2.5-2030		36	2" X 30"	40 1/4"	70 1/4"	1	1	3000	950	
TR2.5-2036		41	2" X 36"	46 1/4"	82 1/4"	1		2200	700	
TR2.5-2504		19	2.5" X 4"	14 1/4"	18 1/4"	Î		12200	2500	
TR2.5-2506		21	2.5" X 6"	16 1/4"	22 1/4"	1	1	12200	2500	
TR2.5-2508		23	2.5" X 8"	18 1/4"	26 1/4"	1	1 1	12200	2500	
TR2.5-2508-ASAE		23	2.5" X 8"	20 1/4"	28 1/4"	1	1	12200	2500	
TR2.5-2510	1 1/8"	24	2.5" X 10"	20 1/4"	30 1/4"		1 1	12200	2500	
TR2.5-2512		26	2.5" X 12"	22 1/4"	34 1/4"		3/8 NPT	12200	2500	
TR2.5-2514		28	2.5" X 14"	24 1/4"	38 1/4"	1"		10300	2100	
TR2.5-2516		29	2.5" X 16"	26 1/4"	42 1/4"	1		8400	1700	
TR2.5-2518		32	2.5" X 18"	28 1/4"	46 1/4"	1		10700	2150	
TR2.5-2520		34	2.5" X 20"	30 1/4"	50 1/4"	1		9100	1850	
TR2.5-2524	1 1/4"	38	2.5" X 24"	34 1/4"	58 1/4"	1	1	6700	1350	
TR2.5-2530		43	2.5" X 30"	40 1/4"	70 1/4"	1	1 1	4600	900	
TR2.5-2536		49	2.5" X 36"	46 1/4"	82 1/4"	1		3400	650	
TR2.5-3004		24	3" X 4"	14 1/4"	18 1/4"			17600	2500	
TR2.5-3006		26	3" X 6"	16 1/4"	22 1/4"	1	1	17600	2500	
TR2.5-3008		28	3" X 8"	18 1/4"	26 1/4"	1		17600	2500	
TR2.5-3008-ASAE		29	3" X 8"	20 1/4"	28 1/4"	1		17600	2500	
TR2.5-3010	1 1/4"	30	3" X 10"	20 1/4"	30 1/4"	1"		17600	2500	
TR2.5-3012		33	3" X 12"	22 1/4"	34 1/4"	1		17600	2500	
TR2.5-3014		35	3" X 14"	24 1/4"	38 1/4"	1		15700	2200	
TR2.5-3016		37	3" X 16"	26 1/4"	42 1/4"	1	1/2 NPT	12800	1800	
TR2.5-3016-ASAE		42	3" X 16"	31 1/2"	47 1/2"	1 1/4"		17600	2500	
TR2.5-3016-ASAE		42	3" X 18"	28 1/4"	46 1/4"	1.4/4		17600	2500	
TR2.5-3018	24520 (3.25.25A)	44	3" X 20"	30 1/4"	50 1/4"	1	1	17600	2500	
TR2.5-3024	1 1/2"	49	3" X 24"	34 1/4"	58 1/4"	1"		14000	1950	
TR2.5-3024	12	57	3" X 30"	40 1/4"	70 1/4"	1 1		9600	1350	
TR2.5-3036		65	3" X 36"	46 1/4"	82 1/4"	1		7000	950	
11/2/3-3030		05	2 V 20	40 1/4	02 1/4			7000	930	

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION



	MAR								
				AGRICU	JLTURAL				6
Part Number	Rod Diam.	Weight (lbs)	Bore & Stroke	Dime Retracted	nsions Extended	Pin Size	Ports	Column Load (lbs)	Pressure (psi)
TR2.5-3504		29	3.5" X 4"	14 1/4"	18 1/4"		Î	24000	2500
TR2.5-3506		32	3.5" X 6"	16 1/4"	22 1/4"	1	1 1	24000	2500
TR2.5-3508		34	3.5" X 8"	18 1/4"	26 1/4"	1	1 1	24000	2500
TR2.5-3508-ASAE	/ . !!	35	3.5" X 8"	20 1/4"	28 1/4"	1	1 1	24000	2500
TR2.5-3510	1 1/4"	37	3.5" X 10"	20 1/4"	30 1/4"	1"	1 1	24000	2500
TR2.5-3512		39	3.5" X 12"	22 1/4"	34 1/4"	1	1 1	19600	2000
TR2.5-3514		42	3.5" X 14"	24 1/4"	38 1/4"	1	4 (2 1107	15700	1600
TR2.5-3516		44	3.5" X 16"	26 1/4"	42 1/4"	1	1/2 NPT	12800	1300
TR2.5-3516-ASAE	1 1/2"	50	3.5" X 16"	31 1/2"	47 1/2"	1 1/4"	1 1	21100	2150
TR2.5-3518		47	3.5" X 18"	28 1/4"	46 1/4"		1 1	10700	1100
TR2.5-3520	1 1/4"	49	3.5" X 20"	30 1/4"	50 1/4"	1		9100	900
TR2.5-3524		58	3.5" X 24"	34 1/4"	58 1/4"	1"	1 1	14000	1450
TR2.5-3530	1 1/2"	66	3.5" X 30"	40 1/4"	70 1/4"	1	1 1	9600	1000
TR2.5-3536	- Autorial	74	3.5" X 36"	46 1/4"	82 1/4"	1		7000	700
TR2.5-4004		33	4" X 4"	14 1/4"	18 1/4"		i	31400	2500
TR2.5-4006		36	4" X 6"	16 1/4"	22 1/4"	1		31200	2450
TR2.5-4008		38	4" X 8"	18 1/4"	26 1/4"	1	l i	25400	2000
TR2.5-4008-ASAE		39	4" X 8"	20 1/4"	28 1/4"	1	1 1	22200	1750
TR2.5-4010	1 1/4"	41	4" X 10"	20 1/4"	30 1/4"	1"	1 1	25100	2000
TR2.5-4012		44	4" X 12"	22 1/4"	34 1/4"	1	1 1	19600	1550
TR2.5-4014		46	4" X 14"	24 1/4"	38 1/4"	1	l i	15700	1250
TR2.5-4016		49	4" X 16"	26 1/4"	42 1/4"	1	4/2 1/27	12800	1000
TR2.5-4016-ASAE	2"	63	4" X 16"	31 1/2"	47 1/2"	1 1/4"	1/2 NPT	31400	2500
TR2.5-4018		55	4" X 18"	28 1/4"	46 1/4"		1	22300	1750
TR2.5-4020	1 1/2"	58	4" X 20"	30 1/4"	50 1/4"	1		18800	1500
TR2.5-4024	1,75000000	64	4" X 24"	34 1/4"	58 1/4"	1		14000	1100
TR2.5-4024-175	1 3/4"	68	4" X 24"	34 1/4"	58 1/4"	1"		26000	2050
TR2.5-4024-200		73	4" X 24"	34 1/4"	58 1/4"	1		31400	2500
TR2.5-4030	2"	84	4" X 30"	40 1/4"	70 1/4"	1	1 1	30500	2400

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION

82 1/4"

46 1/4"

22200

1750

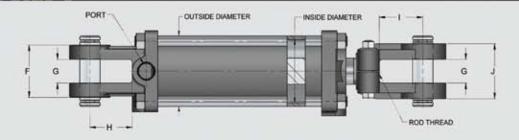
Custom is not responsible for incorrect results obtained with figures in this document. Information is for reference only. No other conditions are expressed or implied.

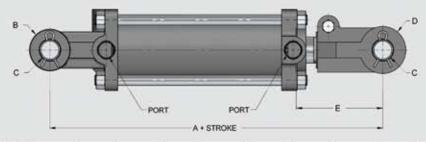
TR2.5-4036

95

4" X 36"







PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	*A	В	*c	*D	*E	F	G	н	1	*1	*ROD THREAD	PORT
TR2.5-20-	2.00"	2.37"	10.25"	2.00"	1.01"	2.00"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.125-12 UNF	3/8-NPT
TR2.5-25-	2.50"	2.87"	10.25"	2.00"	1.01"	2.25"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.125-12 UNF	3/8-NPT
TR2.5-30-	3.00"	3.37"	10.25"	2.00"	1.01"	2.25"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.250-12 UNF	1/2-NPT
TR2.5-35-	3.50"	3.87"	10.25"	2.25"	1.01"	2.25"	3.62"	2.50"	1.12"	2.06"	2.12"	2.62"	1.250-12 UNF	1/2-NPT
TR2.5-40-	4.00"	4.37"	10.25"	2.25"	1.01"	2.25"	3.56"	2.62"	1.12"	2.06"	2.12"	2.62"	1.250-12 UNF	1/2-NPT

^{*}FOR 8.00" ASAE STROKE: *A= 12.25" AND FOR FOR 16.00" ASAE STROKE: *A= 15.50"

SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)

SEAL MAXIMUM SPEED: 3 FT / SEC

MAXIMUM RETRACTED WORKING PRESSURE= 2500 PSI

MAXIMUM EXTENDED WORKING PRESSURE= SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"

DIMENSIONS A AND E ARE FOR REFERENCES ONLY AS CLEVIS IS ADJUSTABLE

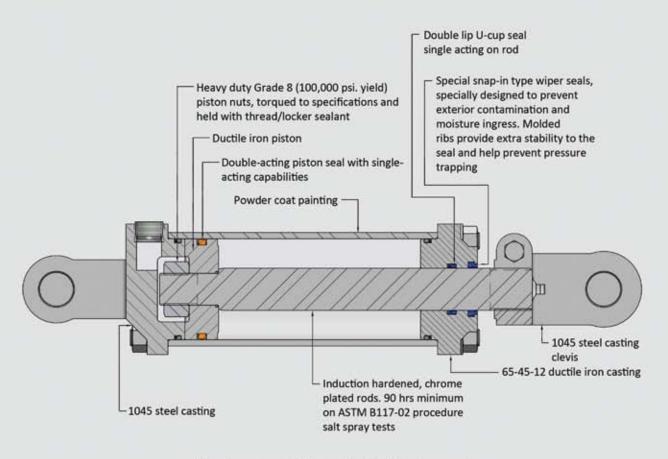
^{*}FOR 8.00" ASAE STROKE: *E= 5.75" (2.00" TO 3.00" BORE) *E=5.62" (3.50" BORE) *E=5.56" (4.00" BORE)

^{*}FOR 16.00" ASAE STROKE: *E= 9.00" (2.00" TO 3.00" BORE) *E=8.87" (3.50" BORE) *E=8.81" (4.00" BORE)

^{*}FOR TR2.5-2518 TO TR2.5-2536: ROD THREAD= 1.250-12 UNF

^{*}FOR TR2.5-4016-ASAE TO TR2.5-4036; *D= 2.50" *J=2.75" *ROD THREAD= 1.500-12 UNF *FOR 16.00" ASAE STROKE: *C= 1.26"



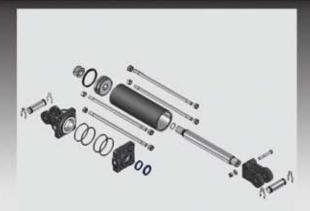


All seals are top grade/first quality North American made

All components are CNC machined for higher accuracy and conformity

Quality controlled in China by qualified Canadian technicians

100% tested. All cylinders are submitted to static and dynamic pressure tests to recommended specifications





A LON	HARM								The same		
AGRICULTURAL											
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure		
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size		Load (lbs)	(psi)		
TR3-2004	_	17	2" X 4"	14 1/4"	18 1/4"			9400	3000		
TR3-2006		19	2" X 6"	16 1/4"	22 1/4"	1		9400	3000		
TR3-2008	_	21	2" X 8"	18 1/4"	26 1/4"			9400	3000		
TR3-2008-ASAE	2	22	2" X 8"	20 1/4"	28 1/4"	1		9400	3000		
TR3-2010		23	2" X 10"	20 1/4"	30 1/4"	1	200000000000000000000000000000000000000	9400	3000		
TR3-2012		25	2" X 12"	22 1/4"	34 1/4"		3/8 NPT	9400	3000		
TR3-2014	1 1/8"	27	2" X 14"	24 1/4"	38 1/4"	1"	&	9400	3000		
TR3-2016		28	2" X 16"	26 1/4"	42 1/4"]	SAE #8	8400	2650		
TR3-2018	_	30	2" X 18"	28 1/4"	46 1/4"]		7000	2200		
TR3-2020		32	2" X 20"	30 1/4"	50 1/4"]		5900	1900		
TR3-2024		36	2" X 24"	34 1/4"	58 1/4"]		4400	1400		
TR3-2030		41	2" X 30"	40 1/4"	70 1/4"]		3000	950		
TR3-2036		47	2" X 36"	46 1/4"	82 1/4"			2200	700		
TR3-2504		22	2.5" X 4"	14 1/4"	18 1/4"			14700	3000		
TR3-2506		24	2.5" X 6"	16 1/4"	22 1/4"	1		14700	3000		
TR3-2508		26	2.5" X 8"	18 1/4'	26 1/4"	1		14700	3000		
TR3-2508-ASAE	3	27	2.5" X 8"	20 1/4"	28 1/4"	1		14700	3000		
TR3-2510		29	2.5" X 10"	20 1/4"	30 1/4"	1	l	14700	3000		
TR3-2512	1	31	2.5" X 12"	22 1/4"	34 1/4"	1	3/8 NPT	14700	3000		
TR3-2514	1 1/4"	33	2.5" X 14"	24 1/4"	38 1/4"	1"	&	14700	3000		
TR3-2516		36	2.5" X 16"	26 1/4"	42 1/4"	1	SAE #8	12800	2600		
TR3-2518	7	38	2.5" X 18"	28 1/4"	46 1/4"	1	10 10 10 10	10700	2150		
TR3-2520	1	41	2.5" X 20"	30 1/4"	50 1/4"	1		9100	1850		
TR3-2524	7	45	2.5" X 24"	34 1/4"	58 1/4"	1		6700	1350		
TR3-2530		52	2.5" X 30"	40 1/4"	70 1/4"	1		4600	900		
TR3-2536	7	60	2.5" X 36"	46 1/4"	82 1/4"	1		3400	650		
TR3-3004	i	26	3" X 4"	14 1/4"	18 1/4"			21200	3000		
TR3-3006	1	29	3" X 6"	16 1/4"	22 1/4"	1		21200	3000		
TR3-3008	1	32	3" X 8"	18 1/4"	26 1/4"	1		21200	3000		
TR3-3008-ASAE	1	32	3" X 8"	20 1/4"	28 1/4"	1	1	21200	3000		
TR3-3010	1	34	3" X 10"	20 1/4"	30 1/4"	1"	1 1	21200	3000		
TR3-3012	1	37	3" X 12"	22 1/4"	34 1/4"	1		21200	3000		
TR3-3014		40	3" X 14"	24 1/4"	38 1/4"	1	1/2 NPT	21200	3000		
TR3-3016	1 3/8"	43	3" X 16"	26 1/4"	42 1/4"	1	&	18800	2650		
TR3-3016-ASAE	1	45	3" X 16"	31 1/2"	47 1/2"	1 1/4"	SAE #8	14900	2100		
TR3-3018	7	45	3" X 18"	28 1/4"	46 1/4"			15700	2200		
TR3-3020	1	48	3" X 20"	30 1/4"	50 1/4"	1		13300	1850		
TR3-3024	7	53	3" X 24"	34 1/4"	58 1/4"	1"		9900	1400		
TR3-3030	1	62	3" X 30"	40 1/4"	70 1/4"	1		6800	950		
TR3-3036	7	70	3" X 36"	46 1/4"	82 1/4"	1		4900	700		
	_1		CONTRACTOR CONTRACTOR		The state of the s	A.	R	110070000	11.A.(F1.A.)		

NOTE: COLUMN LOAD: MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION

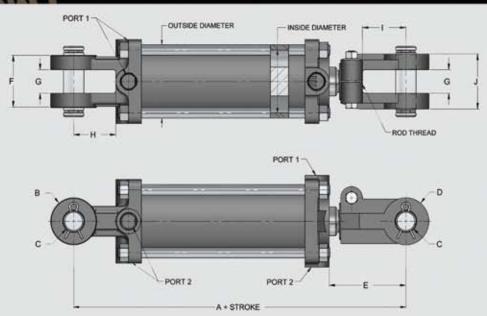


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AGI	tict	JLIL	JRAL

				AGRICU	JLTURAL				
Part	Rod	Weight	Bore &	Dime	nsions	Pin	Ports	Column	Pressure
Number	Diam.	(lbs)	Stroke	Retracted	Extended	Size	Ports	Load (lbs)	(psi)
TR3-3504		34	3.5" X 4"	14 1/4"	18 1/4"			28800	3000
TR3-3506		37	3.5" X 6"	16 1/4"	22 1/4"		1 1	28800	3000
TR3-3508		40	3.5" X 8"	18 1/4"	26 1/4"			28800	3000
TR3-3508-ASAE	1	41	3.5" X 8"	20 1/4"	28 1/4"	1"	1 1	28800	3000
TR3-3510		43	3.5" X 10"	20 1/4"	30 1/4"	1 1	1 1	28300	2900
TR3-3512		47	3.5" X 12"	22 1/4"	34 1/4"	1	1/2 NOT	28700	2950
TR3-3514	1 3/0"	50	3.5" X 14"	24 1/4"	38 1/4"]	1/2 NPT	23000	2350
TR3-3516	1 3/8"	53	3.5" X 16"	26 1/4"	42 1/4"	1	& CAE #0	18800	1950
TR3-3516-ASAE	1	56	3.5" X 16"	31 1/2"	47 1/2"	1 1/4"	SAE #8	14900	1550
TR3-3518		56	3.5" X 18"	28 1/4"	46 1/4"		1	15700	1600
TR3-3520	1	60	3.5" X 20"	30 1/4"	50 1/4"	1	1 1	13300	1350
TR3-3524		66	3.5" X 24"	34 1/4"	58 1/4"	1"	1 1	9900	1000
TR3-3530		76	3.5" X 30"	40 1/4"	70 1/4"	1	1 1	6800	700
TR3-3536	1	85	3.5" X 36"	46 1/4"	82 1/4"	1		4900	500
TR3-4004		41	4" X 4"	14 1/4"	18 1/4"		Î	37600	3000
TR3-4006	1	45	4" X 6"	16 1/4"	22 1/4"	1	1 1	37600	3000
TR3-4008		49	4" X 8"	18 1/4"	26 1/4"	1	1 1	37600	3000
TR3-4008-ASAE		50	4" X 8"	20 1/4"	28 1/4"	1	1 1	37600	3000
TR3-4010	1	52	4" X 10"	20 1/4"	30 1/4"	1"	1 1	37600	3000
TR3-4012		56	4" X 12"	22 1/4"	34 1/4"	1		37600	3000
TR3-4014		60	4" X 14"	24 1/4"	38 1/4"	1	1/2 NPT	37600	3000
TR3-4016	1 3/4"	64	4" X 16"	26 1/4"	42 1/4"	1	&	37600	3000
TR3-4016-ASAE	1	68	4" X 16"	31 1/2"	47 1/2"	1 1/4"	SAE #8	37600	3000
TR3-4018	1	68	4" X 18"	28 1/4"	46 1/4"		1 1	37600	3000
TR3-4020		72	4" X 20"	30 1/4"	50 1/4"	1		35000	2750
TR3-4024		80	4" X 24"	34 1/4"	58 1/4"	1"	1 1	26000	2050
TR3-4030		92	4" X 30"	40 1/4"	70 1/4"	1	1 1	17900	1400
TR3-4036		104	4" X 36"	46 1/4"	82 1/4"	1	1 1	13000	1000
TR3-5004		71	5" X 4"	16 1/4"	20 1/4"		i —	58900	3000
TR3-5006		76	5" X 6"	18 1/4"	24 1/4"	1	1 1	58900	3000
TR3-5008-ASAE		81	5" X 8"	20 1/4"	28 1/4"	1	1 1	58900	3000
TR3-5010		86	5" X 10"	22 1/4"	32 1/4"	1	1 1	58900	3000
TR3-5012		91	5" X 12"	24 1/4"	36 1/4"	1	1 1	58900	3000
TR3-5014		96	5" X 14"	26 1/4"	40 1/4"	1	1/2 NPT	58900	3000
TR3-5016	2"	101	5" X 16"	28 1/4"	44 1/4"	1 1/4"	&	58900	3000
TR3-5016-ASAE		104	5" X 16"	31 1/2"	47 1/2"	8707657	SAE #10	58900	3000
TR3-5018		106	5" X 18"	30 1/4"	48 1/4"	1	0.40.040.0040	58900	3000
TR3-5020		112	5" X 20"	32 1/4"	52 1/4"	1		55200	2800
TR3-5024		122	5" X 24"	36 1/4"	60 1/4"	1		41500	2100
TR3-5030		137	5" X 30"	42 1/4"	72 1/4"	1		28800	1450
TR3-5036		153	5" X 36"	48 1/4"	84 1/4"	1		21200	1050
7113 3030		155	3 7 30	70 2/ 7	042/4		J	EXECU	1030

NOTE: COLUMN LOAD= MAXIMUM PUSHING LOAD SUGGESTED WITH A MINIMUM SAFETY FACTOR OF 2 COLUMN LOAD DATA IS BASED ON A PIN TO PIN MOUNTING CALCULATION





PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	*A	В	•c	D	*E	F	*G	н	-	J	ROD THREAD	PORT-1	PORT-2
TR3-20-	2.00"	2.50"	10.25"	2.00"	1.01"	2.00"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.125-12 UNF	3/8-NPT	SAE #8
TR3-25-	2.50"	3.00"	10.25"	2.00"	1.01"	2.00"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.125-12 UNF	3/8-NPT	SAE #8
TR3-30-	3.00"	3.50"	10.25"	2.25"	1.01"	2.25"	3.75"	2.50"	1.12"	2.06"	2.12"	2.62"	1.125-12 UNF	1/2-NPT	SAE #8
TR3-35-	3.50"	4.00"	10.25"	2.50"	1.01"	2.50"	3.62"	2.62"	1.12"	2.06"	2.12"	2.75"	1.313-12 UNF	1/2-NPT	SAE #8
TR3-40-	4.00"	4.50"	10.25"	2.50"	1.01"	2.50"	3.56"	2.62"	1.12"	2.06"	2.12"	2.75"	1.500-12 UNF	1/2-NPT	SAE #8
TR3-50-	5.00"	5.50"	12.25"	2.87"	1.26"	2.75"	4.18"	3.50"	*	2.25"	2.12"	3.31"	1.500-12 UNF	1/2-NPT	SAE #10

*FOR 8.00" ASAE STROKE: *A= 12.25" AND FOR FOR 16.00" ASAE STROKE: *A= 15.50"

*FOR 8.00" ASAE STROKE: *E= 5.75" (2.00" TO 3.00" BORE) *E=5.62" (3.50" BORE) *E=5.56" (4.00" BORE)

*FOR 16.00" ASAE STROKE: *E= 9.00" (3.00" BORE) *E=8.87" (3.50" BORE) *E=8.81" (4.00" BORE) *E=7.43" (5.00" BORE)

*FOR 5.00" BORE: G (FRONT CLEVIS)= 1.18" *G (END CAP)= 1.31"

*FOR 16.00" ASAE STROKE: *C= 1.26"

SEAL TEMPERATURE RANGE: -30°C/+100°C (-22°F/+212°F)

SEAL MAXIMUM SPEED: 3 FT / SEC

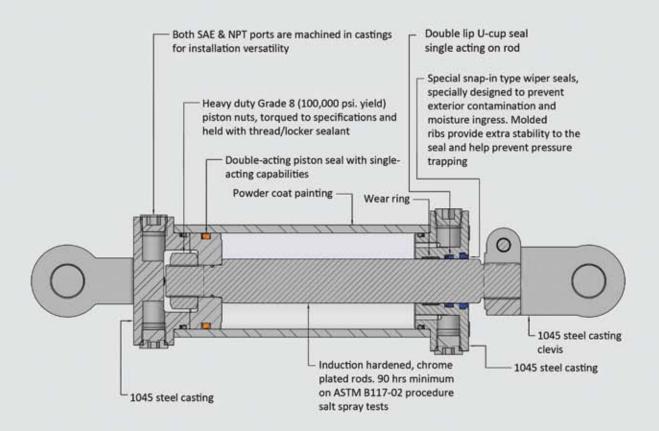
MAXIMUM RETRACTED WORKING PRESSURE= 3000 PSI

MAXIMUM EXTENDED WORKING PRESSURE = SEE COLUMN LOAD

RETRACTED AND STROKE TOLERANCE ± 1/8"

DIMENSIONS A AND E ARE FOR REFERENCES ONLY AS CLEVIS IS ADJUSTABLE



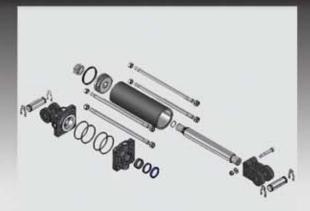


All seals are top grade/first quality North American made

All components are CNC machined for higher accuracy and conformity

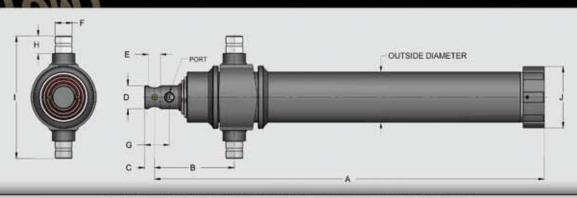
Quality controlled in China by qualified Canadian technicians

100% tested. All cylinders are submitted to static and dynamic pressure tests to recommended specifications





Inverted Telescopic Cylinders

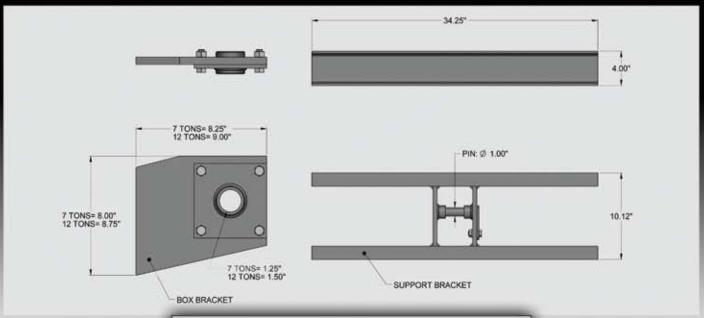


			7 TONS-	INVERT	ED TELE	SCOPIC	CYLINDE	RS (2100	PSI MAX	. WORKIN	NG PRESSI	URE)			
PART NUMBER	CAPACITY	OUTSIDE DIAMETER	STROKE	Α	В	С	D	E	F	G	н	1	į	PORT	WEIGHT (LBS)
TC-07833	7 TONS	3.75"	78"	34.62"	7.00"	0.87"	2.00"	1.06"	1.25"	2.25"	1.25"	9.00"	4.25"	1/2-NPT	86
TC-09033	7 TONS	3.75"	90"	38.62"	7.00"	0.87"	2.00"	1.06"	1.25"	2.25"	1.25"	9.00"	4.25"	1/2-NPT	94
TC-10833	7 TONS	3 75"	108"	44.62"	7.00"	0.87"	2.00"	1.06"	1.25"	2.25"	1 25"	9.00"	4.25"	1/2-NPT	106

RETRACTED TOLERANCE ± 1/8"

	12 TONS-INVERTED TELESCOPIC CYLINDERS (2450 PSI MAX. WORKING PRESSURE)														
PART NUMBER	CAPACITY	OUTSIDE DIAMETER	STROKE	Α	В	С	D	Ε	F	G	н	t.	J	PORT	WEIGHT (LBS)
TC-07843	12 TONS	4.50"	78"	33.87"	7.00"	0.87"	2.00"	1.06"	1.50"	2.25"	1.50"	10.50"	5.00"	1/2-NPT	99
TC-09043	12 TONS	4.50"	90"	37.87"	7.00"	0.87"	2.00"	1.06"	1.50"	2.25"	1.50"	10.50"	5.00"	1/2-NPT	109
TC-10843	12 TONS	4.50"	108"	43.87"	7.00"	0.87"	2.00"	1.06"	1.50"	2.25"	1.50"	10.50"	5.00"	1/2-NPT	125
TC-12043	12 TONS	4.50"	120"	47.87*	7.00"	0.87"	2.00"	1.06"	1.50"	2.25"	1.50"	10.50"	5.00"	1/2-NPT	135

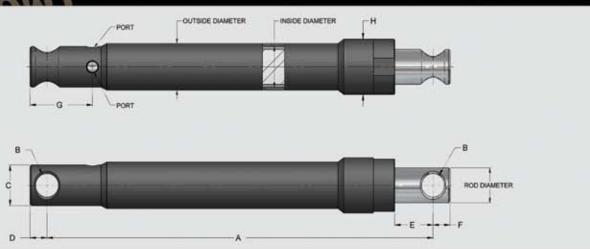
RETRACTED TOLERANCE ± 1/8"



TEL	ESCOPIC ACCESSORIES
PART NUMBER	DESCRIPTION
TC-SB	Support bracket for 7 and 12 tons
TC-S07	Box bracket kit 7 tons
TC-S12	Box bracket kit 12 tons



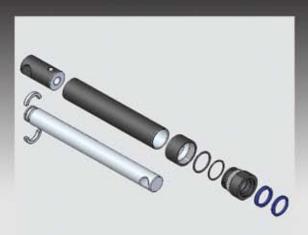
Snow Plow Hydraulic Cylinders 2500 PSI WP



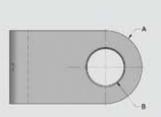
															VIII-
PART NUMBER	REPLACEMENT	STROKE	INSIDE DIAMETER	OUTSIDE DIAMETER	A	В	С	D	E	F	G	н	ROD DIAMETER	PORT	WEIGHT (LBS)
ASP-1510-0750	ARCTIC	10.00"	1.75"	2.00"	17.00"	0.76"	1.75"	0.75"	1.68"	0.75"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	13
ASP-1512-0750	ARCTIC	12.00"	1.75"	2.00"	19.00"	0.76"	1.75"	0.75"	1.68"	0.75"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	14
FSP-1510-1000	FISHER	10.00"	1.75"	2.00"	17.00"	1.01"	1.75"	0.75"	1.68"	0.75"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	13
FSP-1512-1000	FISHER	12.00"	1.75"	2.00"	19.25"	1.01"	1.75"	0.75"	1.93"	0.75"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	14
FSP-2016-1250	FISHER	16.00"	2.25*	2.50"	23.25"	1.26"	2.25"	0.87"	1.75"	0.87"	2.75"	3.00"	2.00"	(2X) 1/4-NPT	28
MSP-1506-0625	MEYER	6.00"	1.75"	2.00"	12.37"	0.63"	1.62"	0.75"	1.56"	0.75"	2.12"	2.37"	1.50"	(1X) 1/4-NPT	9
MSP-1510-0625	MEYER	10.00"	1.75"	2.00"	16.18"	0.63"	1.62"	0.75"	1.62"	0.75"	2.12"	2.37"	1.50"	(1X) 1/4-NPT	13
MSP-1512-0625	MEYER	12.00"	1.75"	2.00"	18.00"	0.63"	1.62"	0.75"	1.43"	0.75"	2.12"	2.37"	1.50"	(1X) 1/4-NPT	14
MSP-2012-0625	MEYER	12.00"	2.25"	2.50"	18.00"	0.63"	1.62"	0.75"	0.75"	0.75"	2.25"	3.00"	2.00"	(1X) 1/4-NPT	22
WSP-1506-0750	WESTERN	6.00"	1.75"	2.00"	13.00"	0.76"	1.75"	0.68"	1.37"	0.68"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	11
WSP-1508-0750	WESTERN	8.00"	1.75"	2.00"	15.25"	0.76"	1.75"	0.68"	1.62"	0.68"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	12
WSP-1510-0750	WESTERN	10.00"	1.75"	2.00"	17.25"	0.76"	1.75"	0.68"	1.62"	0.68"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	14
WSP-1510-1000	WESTERN	10.00"	1.75*	2.00"	17.00"	1.01"	1.75"	0.75"	1.43"	0.75"	2.75"	2.37"	1.50"	(2X) 1/4-NPT	13
WSP-2006-0750	WESTERN	6.00"	2.25*	2.50"	13.18"	0.76"	2.25"	0.75"	1.56"	0.75"	2.75"	3.00"	2.00"	(2X) 1/4-NPT	18
WSP-2010-1000	WESTERN	10.00"	2.25"	2.50"	17.25"	1.01"	2.25"	0.75"	1.62"	0.75"	2.75"	3.00"	2.00"	(2X) 1/4-NPT	22
WSP-2016-1000	WESTERN	16.00"	2.25*	2.50"	23.31"	1.01"	2.25"	0.75"	1.68"	0.75"	2.56"	3.00*	2.00"	(2X) 1/4-NPT	29

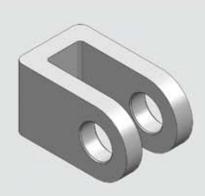
SEAL TEMPERATURE RANGE: -30°C / +100°C (-22°F / +212°F)
SEAL MAXIMUM SPEED: 3 FT / SEC
CYLINDER WITH 1 PORT= PORT IN LINE WITH PIN HOLE
RETRACTED AND STOKE TOLERANCE ± 1/8"

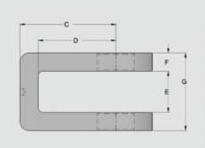








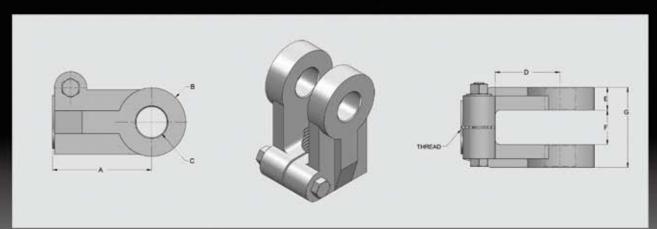




_			FEN	1ALE CL	EVIS			
PART NUMBER	Α	В	С	D	E	F	G	MAXIMUM LOAD PUSH / PULL (lbs)
CL-100075-CLP	1.50"	0.76"	1.75"	1.37"	0.87"	0.37"	1.62"	5300
CL-125100-CLP	2.00"	1.01"	2.62"	2.12"	1.12"	0.50"	2.12"	22500
CL-175100-CLP	2.00"	1.01"	2.62"	2.12"	1.12"	0.62"	2.37"	28100
CL-200100-CLP	2.00"	1.01"	2.62"	2.00"	1.12"	0.62"	2.37"	28100
CL-250150-CLP	3.00"	1.51"	3.00"	2.25"	1.62"	0.75"	3.12"	50600

MATERIAL: C1045 CAST STEEL

MAXIMUM PUSHING & PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2



			ADJU	STABL	E CLE	VIS			
PART NUMBER	THREAD	А	В	С	D	E	F	G	PUSH / PULL (lbs)
ST-0870718-CVP	0.875-14 UNF	2.75"	1.87"	0.76"	1.62"	0.56"	0.87"	2.00"	5300
ST-1121020-CVP	1.125-12 UNF	3.25"	2.00"	1.01"	2.12"	0.75"	1.12"	2.62"	23000
ST-1121022-CVP	1.125-12 UNF	3.25"	2.25"	1.01"	2.12"	0.75"	1.12"	2.62"	23000
ST-1121222-CVP	1.125-12 UNF	3.25"	2.25"	1.26"	2.12"	0.75"	1.12"	2.62"	23000
ST-1251022-CVP	1.250-12 UNF	3.25"	2.25"	1.01"	2.12"	0.75"	1.12"	2.62"	23000
ST-1311025-CVP	1.312-12 UN	3.25"	2.50"	1.01"	2.12"	0.81"	1.12"	2.75"	33700
ST-1311225-CVP	1.312-12 UN	3.25"	2.50"	1.26"	2.12"	0.81"	1.12"	2.75"	33700
ST-1501025-CVP	1.500-12 UNF	3.25"	2.50"	1.01"	2.12"	0.81"	1.12"	2.75"	33700
ST-1501225-CVP	1.500-12 UNF	3.25"	2.50"	1.26"	2.12"	0.81"	1.12"	2.75"	33700
ST-1501226-CVP	1.500-12 UNF	3.62"	2.75"	1.26"	2.12"	1.06"	1.18"	3.31"	58900

MATERIAL: C1045 CAST STEEL

MAXIMUM PUSHING & PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2









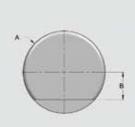
	POR	T NPT					POR	T SAE			
PART NUMBER	CYLINDER O.D	THREAD	A	В	С	PART NUMBER	CYLINDER O.D	THREAD	A	В	С
025N-200062-POP	2.00"	1/4-18 NPT	0.87"	0.62"	0.68"	04S-200062-POP	2.00"	SAE #4	0.75"	0.62"	0.68"
037N-250075-POP	2.50"	3/8-18 NPT	1.12"	0.75"	0.87"	06S-250075-POP	2.50"	SAE #6	1.00"	0.75"	0.81"
050N-300087-POP	3.00"	1/2-14 NPT	1.25"	0.87"	0.93"	08S-300093-POP	3.00"	SAE #8	1.12"	0.93"	1.00"
050N-350087-POP	3.50"	1/2-14 NPT	1.25"	0.87"	0.93"	08S-350093-POP	3.50"	SAE #8	1.12"	0.93"	1.00"
050N-400087-POP	4.00"	1/2-14 NPT	1.25"	0.87"	0.93"	08S-400093-POP	4.00"	SAE #8	1.12"	0.93"	1.00"
050N-450087-POP	4.50"	1/2-14 NPT	1.25"	0.87"	0.93"	08S-450093-POP	4.50"	SAE #8	1.12"	0.93"	1.00"
075N-550100-POP	5.50"	3/4-14 NPT	1.37"	1.00"	1.06"	12S-550100-POP	5.50"	SAE #12	1.50"	1.00"	1.06"

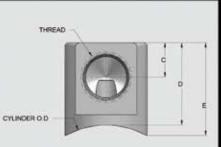
MATERIAL: C1020

MAXIMUM OPERATING PRESSURE: 3000 PSI (SAFETY FACTOR= 2)







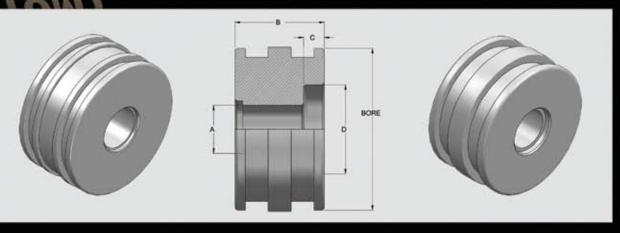


		90° PO	RT				
PART NUMBER	CYLINDER O.D	THREAD	A	В	С	D	E
025N-200112-90POP	2.00"	1/4-18 NPT	1.12"	0.37"	0.43"	1.12"	1.25
037N-250125-90POP	2.50"	3/8-18 NPT	1.25"	0.43"	0.50"	1.25"	1.37
050N-300150-90POP	3.00"	1/2-14 NPT	1.62"	0.50"	0.62"	1.50"	1.68
050N-350150-90POP	3.50"	1/2-14 NPT	1.62"	0.50"	0.62"	1.50"	1.62
050N-400150-90POP	4.00"	1/2-14 NPT	1.62"	0.50"	0.62"	1.50"	1.62
050N-450150-90POP	4.50"	1/2-14 NPT	1.62"	0.50"	0.62"	1.50"	1.62
075N-550200-90POP	5.50"	3/4-14 NPT	2.12"	0.62"	0.87"	2.00"	2.18
04S-200112-90POP	2.00"	SAE #4	1.12"	0.37"	0.43"	1.12"	1.25
06S-250125-90POP	2.50"	SAE #6	1.25"	0.43"	0.50"	1.25"	1.37
08S-300150-90POP	3.00"	SAE #8	1.62"	0.50"	0.62"	1.50"	1.68
08S-350150-90POP	3.50"	SAE #8	1.62"	0.50"	0.62"	1.50"	1.62
08S-400150-90POP	4.00"	SAE #8	1.62"	0.50"	0.62"	1.50"	1.62
08S-450150-90POP	4.50"	SAE #8	1.62"	0.50"	0.62"	1.50"	1.62
12S-550200-90POP	5.50"	SAE #12	2.12"	0.62"	0.81"	2.00"	2.18

MATERIAL: C1020

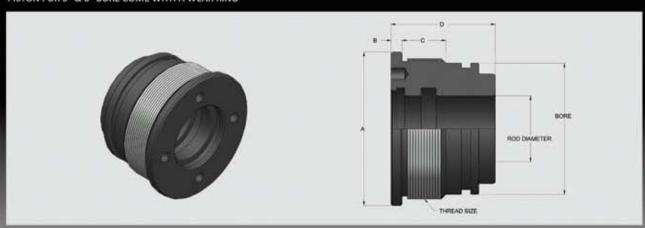
MAXIMUM OPERATING PRESSURE: 3000 PSI (SAFETY FACTOR= 2)





		Р	ISTON				
PART NUMBER	SEAL KIT PART NUMBER	BORE	ROD DIAMETER	Α	В	С	D
ST-15062-PIP	SK-BU-CL-PIP1500	1.50"	1.00"	0.62"	1.50"	NONE	NONE
ST-20075-PIP	SK-BU-CL-PIP2000	2.00"	1.25"	0.75"	1.50"	NONE	NONE
ST-25087-PIP	SK-BU-CL-PIP2500	2.50"	1.50"	0.87"	1.62"	0.37"	1.62"
ST-30087-PIP	SK-BU-CL-PIP3000	3.00"	1.50"	0.87"	1.62"	0.37"	1.62"
ST-35100-PIP	SK-BU-CL-PIP3500	3.50"	1.75"	1.00"	1.62"	0.43"	1.87"
ST-40125-PIP	SK-BU-CL-PIP4000	4.00"	2.00"	1.25"	1.75"	0.68"	2.62"
ST-50150-PIP	SK-BU-CL-PIP5000	5.00"	2.50"	1.50"	2.50"	0.62"	3.25"
ST-60200-PIP	SK-BU-CL-PIP6000	6.00"	3.00"	2.00"	2.50"	0.62"	3.62"

MATERIAL: 65-45-12 PISTON FOR 5" & 6" BORE COME WITH A WEAR RING

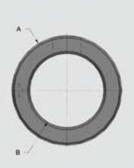


			GLAND					
PART NUMBER	SEAL KIT PART NUMBER	BORE	ROD DIAMETER	Α	В	С	D	THREAD SIZE
ST-15100-GLP	SK-BU-CL-GLP1500	1.50"	1.00"	2.00"	0.25"	0.75"	2.00"	1.700-12 UN
ST-20125-GLP	SK-BU-CL-GLP2000	2.00"	1.25"	2.50"	0.25"	0.87"	2.25"	2.200-12 UN
ST-25150-GLP	SK-BU-CL-GLP2500	2.50"	1.50"	3.00"	0.25"	1.00"	2.37"	2.700-12 UN
ST-30150-GLP	SK-BU-CL-GLP3000	3.00"	1.50"	3.50"	0.25"	1.00"	2.37"	3.200-12 UN
ST-35175-GLP	SK-BU-CL-GLP3500	3.50"	1.75"	4.00"	0.25"	1.00"	2.37"	3.700-12 UN
ST-40200-GLP	SK-BU-CL-GLP4000	4.00"	2.00"	4.50"	0.25"	1.00"	2.37"	4.200-12 UN
ST-50250-GLP	SK-BU-CL-GLP5000	5.00"	2.50"	5.50"	0.31"	1.37"	3.00"	5.200-12 UN
ST-60300-GLP	SK-BU-CL-GLP6000	6.00"	3.00"	6.75"	0.50"	1.56"	3.50"	6.250-12 UN

MATERIAL: 65-45-12

GLAND FOR 5" & 6" BORE COMES WITH A WEAR RING



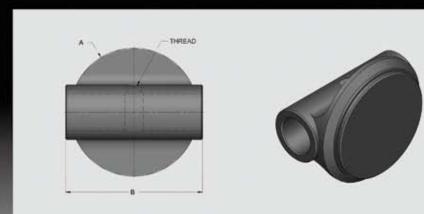






BUSHING							
PART NUMBER	А	В	С	THREAD	MAXIMUM PUSH (lbs)	MAXIMUM PULL (lbs)	
BU-075200-BUP	1.25"	0.76"	2.00"	1/8-27 NPT	5300	5300	
BU-100225-BUP	1.50"	1.01"	2.25"	1/8-27 NPT	21200	21200	
BU-125225-BUP	2.00"	1.26"	2.25"	1/8-27 NPT	29000	29000	
BU-150250-BUP	2.25"	1.51"	2.50"	1/8-27 NPT	37700	37700	
BU-200325-BUP	3.00"	*2.01"	3.25"	1/8-27 NPT	59000	50000	

*BUSHING MODEL BU-200325-BUP COME WITH A SLEEVE TO PASS FROM 2" PIN TO 1-3/4" PIN MAXIMUM PUSHING / PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2 MATERIAL: C1020

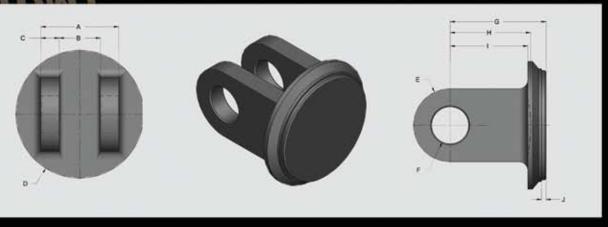




	END CAP BUSHING									
PART NUMBER	BORE	А	В	С	D	Е	F	THREAD	MAXIMUM PUSH (lbs)	MAXIMUM PULL (lbs)
BU-15075-CAP	1.50"	2.00"	2.25"	1.25"	0.76"	1.12"	0.12"	1/8-27 NPT	5300	5300
BU-20100-CAP	2.00"	2.50"	2.75"	1.50"	1.01"	1.25"	0.12"	1/8-27 NPT	9500	9500
BU-25100-CAP	2.50"	3.00"	3.25"	1.50"	1.01"	1.25"	0.12"	1/8-27 NPT	14750	14750
BU-30100-CAP	3.00"	3.50"	3.75"	1.50"	1.01"	1.25"	0.12"	1/8-27 NPT	21200	21200
BU-35125-CAP	3.50"	4.00"	4.25"	2.00"	1.26"	1.50"	0.12"	1/8-27 NPT	29000	29000
BU-40150-CAP	4.00"	4.50"	4.75"	2.25"	1.51"	1.62"	0.12"	1/8-27 NPT	37700	37700
BU-50200-CAP	5.00"	5.50"	5.75"	3.00"	*2.01"	2.25"	0.25"	1/8-27 NPT	59000	50000

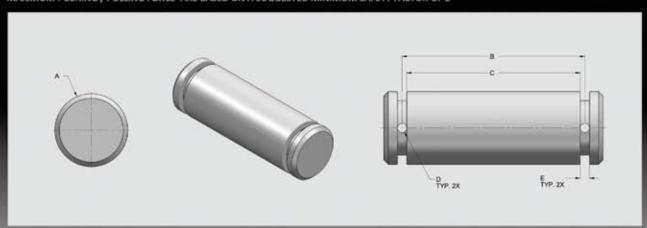
^{*}END CAP BUSHING MODEL BU-50200-CAP COME WITH A SLEEVE TO PASS FROM 2" PIN TO 1-3/4" PIN MAXIMUM PUSHING / PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2 MATERIAL: C1045 CAST STEEL





	END CAP CLEVIS												
PART NUMBER	BORE	Α	В	С	D	E	F	G	н	1	J	MAXIMUM PUSH (lbs)	MAXIMUM PULL (lbs)
CL-15075-CAP	1.50"	1.62"	0.87"	0.37"	2.00"	1.50"	0.76"	1.87"	none	1.37"	0.12"	5300	5300
CL-20100-CAP	2.00"	2.12"	1.12"	0.50"	2.50"	2.00"	1.01"	2.62"	none	2.12"	0.12"	9500	9500
CL-25100-CAP	2.50"	2.12"	1.12"	0.50"	3.00"	2.00"	1.01"	2.62"	none	2.12"	0.12"	14750	14750
CL-30100-CAP	3.00"	2.12"	1.12"	0.50"	3.50"	2.00"	1.01"	2.62"	none	2.12"	0.12"	22500	22500
CL-35100-CAP	3.50"	2.37"	1.12"	0.62"	4.00"	2.00"	1.01"	2.62"	2.12"	2.00"	0.12"	28100	28100
CL-40100-CAP	4.00"	2.37"	1.12"	0.62"	4.50"	2.00"	1.01"	2.50"	2.00"	1.75"	0.12"	28100	28100
CL-50150-CAP	5.00"	3.12"	1.62"	0.75"	5.50"	3.00"	1.51"	3.12"	none	2.25"	0.25"	50600	50600

MATERIAL: C1045 CAST STEEL MAXIMUM PUSHING / PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2



PIN							
PART NUMBER	А	В	С	D	E	MAXIMUM LOAD PUSH / PULL (LBS	
075175-PNP	0.75"	1.87"	1.75"	0.12"	0.12"	15750	
075212-PNP	0.75"	2.25"	2.12"	0.12"	0.12"	15750	
100237-PNP	1.00"	2.50"	2.37"	0.12"	0.12"	28100	
100262-PNP	1.00"	2.75"	2.62"	0.12"	0.12"	28100	
100275-PNP	1.00"	2.87"	2.75"	0.12"	0.12"	28100	
100287-PNP	1.00"	3.00"	2.87"	0.12"	0.12"	28100	
125350-PNP	1.25"	3.62"	3.50"	0.12"	0.12"	50550	
150337-PNP	1.50"	3.56"	3.37"	0.18"	0.18"	63100	

MATERIAL: C1045 Zinc Plated

MAXIMUM PUSHING / PULLING FORCE ARE BASED ON A SUGGESTED MINIMUM SAFETY FACTOR OF 2



Seal Kits

BU series						
Kit Number	Description					
SK-BU-CL151000	1-1/2" BORE & 1" ROD					
SK-BU-CL201250	2" BORE & 1-1/4" ROD					
SK-BU-CL251500	2-1/2" BORE & 1-1/2" ROD					
SK-BU-CL301500	3" BORE & 1-1/2" ROD					
SK-BU-CL351750	3-1/2" BORE & 1-3/4" ROD					
SK-BU-CL402000	4" BORE & 2" ROD					
SK-BU-CL502500	5" BORE & 2-1/2" ROD					

CL Series					
Kit Number Description					
SK-BU-CL151000	1-1/2" BORE & 1" ROD				
SK-BU-CL201250	2" BORE & 1-1/4" ROD				
SK-BU-CL251500	2-1/2" BORE & 1-1/2" ROD				
SK-BU-CL301500	3" BORE & 1-1/2" ROD				
SK-BU-CL351750	3-1/2" BORE & 1-3/4" ROD				
SK-BU-CL402000	4" BORE & 2" ROD				
SK-BU-CL502500	5" BORE & 2-1/2" ROD				

WT3 series					
Kit Number Description					
SK-WT3-151000	1-1/2" BORE & 1" ROD				
SK-WT3-201250	2" BORE & 1-1/4" ROD				
SK-WT3-251375	2-1/2" BORE & 1-3/8" ROD				
SK-WT3-301500	3" BORE & 1-1/2" ROD				
SK-WT3-351750	3-1/2" BORE & 1-3/4" ROD				
SK-WT3-402000	4" BORE & 2" ROD				

TCL series						
Kit Number	Description					
SK-TCL-151000	1-1/2" BORE & 1" ROD					
SK-TCL-201125	2" BORE & 1-1/8" ROD					
SK-TCL-251250	2-1/2" BORE & 1-1/4" ROD					
SK-TCL-301500	3" BORE & 1-1/2" ROD					
SK-TCL-351750	3-1/2" BORE & 1-3/4" ROD					
SK-TCL-402000	4" BORE & 2" ROD					

TR2.5 series					
Kit Number	Description				
SK-TR2.5-201125	2" BORE & 1-1/8" ROD				
SK-TR2.5-251125	2-1/2" BORE & 1-1/8" ROD				
SK-TR2.5-251250	2-1/2" BORE & 1-1/4" ROD				
SK-TR2.5-301250	3" BORE & 1-1/4" ROD				
SK-TR2.5-301500	3" BORE & 1-1/2" ROD				
SK-TR2.5-351250	3-1/2" BORE & 1-1/4" ROD				
SK-TR2.5-351500	3-1/2" BORE & 1-1/2" ROD				
SK-TR2.5-401250	4" BORE & 1-1/4" ROD				
SK-TR2.5-401500	4" BORE & 1-1/2" ROD				
SK-TR2.5-401750	4" BORE & 1-3/4" ROD				
SK-TR2.5-402000	4" BORE & 2" ROD				

TR3 series					
Kit Number Description					
SK-TR3-201125	2" BORE & 1-1/8" ROD				
SK-TR3-251250	2-1/2" BORE & 1-1/4" ROD				
SK-TR3-301375	3" BORE & 1-3/8" ROD				
SK-TR3-351375	3-1/2" BORE & 1-3/8" ROD				
SK-TR3-401750	4" BORE & 1-3/4" ROD				
SK-TR3-502000	5" BORE & 2" ROD				

High Quality USTOM Made Cylinders



All custom and standard cylinders are engineered and designed in Canada
Made with top grade materials and North American made seals
Powder coat paint and treated glands
Quality Assurance and Quality Control performed by certified Canadian technicians in China
Limited two-year warranty on materials and workmanship



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